



# Criteria -7

7.1.3 Quality audits on environment and energy regularly undertaken by the Institution.



Shri Shivaji Education Society, Amravati's

# COLLEGE OF ENGINEERING AND TECHNOLOGY, AKOLA



Founder President : Late Dr. Panjabrao alias Bhausaheb Deshmukh

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Date: 04/05/2023

# Declaration

This is to declare that the information, reports, true copies and numerical data etc

Furnished in this file as supporting documents is verified by IQAC and found correct.

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& Tech., Akela



Shri Shivaji Education Society, Amravati's

# COLLEGE OF ENGINEERING AND TECHNOLOGY AKOLA

Babhulgaon, District: Akola

# INTERNAL GREEN & ENVIRONMENT AUDIT REPORT 2021 - 2022



Prepared by:

Internal Green & Environment Audit Committee COLLEGE OF ENGINEERING AND TECHNOLOGY, AKOLA



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# INTRODUCTION:

The term "Green" means eco-friendly or not damaging the environment. This can acronymic ally is called as "Global Readiness in Ensuring Ecological Neutrality" (GREEN). Green Accounting can be defined as systematic identification quantification, recording, reporting & analysis of components of ecological diversity & Expressing the same in financial or social terms. "Green Auditing", an umbrella term, is known by another name "Environmental Auditing". In auditing literature both the terms are being used interchangeably. To implement the green audit other important aspects such as objective of green audit. Drivers of green audit, future scope, benefits, and advantages are necessary to understand. The green audit practically involves energy conservation, use of renewable sources, rain water harvesting, and efforts of carbon neutrality, plantation, hazardous waste management & E-waste management finally. The experiments on the nature by avoiding natural rules, this can be a one major reason behind that is green Audit. In scenario people are not caring of nature, they are directly or indirectly damaging the environment and it causes problems like; global warming, difficulties in maintaining ozone layers, air pollution, water pollution etc.

Green Audit is the most efficient & ecological way to solve such a environmental problem. For protecting the nature as a human being we have to show our sense of humor towards the mother earth. It is necessary to conduct a green audit in college campus because student aware of the green audit, its advantages to save the planet & they become good citizen of our country. Green audit and sustainable development process help to reduce the wastage and associated cost as well as increases the product quality.

Obviously, there is relationship between Green Audit and Sustainable Development of the any business organization. Green audit and sustainable development process help to reduce the wastage and associated cost as well as increases the product quality.

# ENVIRONMENTAL POLICY OF THE COLLEGE : OUR ACTION PLAN

I.OUR SOCIETY

Ours is the second Largest Education Society established by Dr. Panjabrao alias Bhausaheb Deshmukh Bhausaheb's mission—education to the downtrodden. Our Shri Shivaji Education Society, Amravati is a premier educational institution of Central India with branches in all the districts of Vidarbha in Maharastra. It is registered as a Public Charitable Trust (R.N. F/89)( founded in 1931-32). Its founder President was the late Dr. Panjabrao alias Bhausaheb Deshmukh who established various schools, colleges, hostels and other teaching and technical institutions and devoted all his energy for strengthening and enlarging the activities of the Shri Shivaji Education Society, Amravati.

The Society was registered in December 1932. In 1958, it had one primary school, seven middle schools and eight colleges. Today it runs 24 senior colleges 54 Jr. colleges, 75 middle schools, 35 hostels mainly in the region of Vidarbha but also in other parts of the state. The educational institutions cover areas like agriculture, arts, bio-technology, computers, education, physical education, engineering, horticulture, information technology, law, medicine, micro-biology and the pure sciences. It also runs a Polytechnic for boys and girls at Amravati. Along with other members, Bhausaheb devoted himself to educate the people by establishing school and colleges far and wide in the Vidarbha. The Society was awarded the Dr. Babasaheb Ambedkar 'Dalit Mitra' Award in 1993-94 by the Govt. of Maharashtra. In the year 1999-2000 the Society was awared the 'Gadge Maharaj Memorial Award, on 5th September, 2000 the Govt, of Maharashtra declared the Society as the "Best Administered Society" in the state and bestowed upon it a cash award of Rs. 1 lakh. In its citation, the State Government formally recognized the seminal contribution made by the Society in the field of education and cultural advancement.

# II.OUR INSTITUTE:

Ours is the pioneer Institute imparting Technical Education in our region since its inception 1983. Our College of Engineering & Technology, Akola is central India's premier multi disciplinary Engineering institute engaged in education, applied research, training and consultancy services which focuses clearly on Engineering.

### III. MISSION

Technical education for the individual, social and national development with global acceptance, by providing the relevant infrastructure with due consideration for our culture and the environment.

### IV. VISION

In full obeisance to the vision and foresight of Dr. Panjabrao alias Bhausaheb Deshmukh, this institute will strive tirelessly to educate and qualify the students from all the strata of the society, who are future engineers and technocrats, to take up challenges of modern era so that they are nationally and globally accepted in the application of their skills and knowledge to the benefit and development of the society.

# V. OUR CAMPUS:

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Campus Population -

Area-9.73 Acres

Regional setting and connectivity -College Campus is situated on National Highway No.6, at about 13 km from Bus Stand,15 km from Railway station and 6 km From Shivani Aero drum. Easily accessible by Private Vehicles. It is surrounded by farms on East and west sides, on north National Highway No. 6

VI. TOPOGTAPHY: Our college campus is surrounded by agricultural land on east , west and south side. Nala is flowing on south side which is full of water 3 months of year i.e. in Monsoon. It is having pollution free atmosphere having planted various types of trees where, many faunal species thrives.

Economic Base of Campus – It is a self finance educational Institute.

Campus Design: We ourselves as an initiative have developed our premises under Dr. Bhausaheb Deshmukh Reasearch Cell.

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Shri Shivaji Education Society, Amravati's

# COLLEGE OF ENGINEERING AND TECHNOLOGY, AKOLA

Babhulgaon, District: Akola

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**IGEAC**: Internal Green and Environment Audit Committee

Sr.	Name	Designation	Sign
01	Dr. S. K. Deshmukh	Principal / Chairman	Principal
02	Dr. S. K. Patil	NAAC Coordinator, Mechanical Engineering	& Tech., Akola
03	Prof. Malini Nathe	(Green Campus Co-ordinator) IGEAC Cordinator, Architectural Department	mortage.
04	De F. V. Dhamana	HOD, Architecture	As.
04	Dr. S. V. Dhomane	HOD, Architecture	A
05	Dr. D. V. Wele	Member,IGEAC	60
06	Dr. Naikwad	Electrical Engineering	
07	Dr. Kothari	Chemical Engineering	- Lomodi
08	Dr. Jyoti Shegokar	1" Year Engineering	- the
09	Prof. Anand Tathod	Civil Engineering	A.T. Tathon
10	Prof. K. S. Gilda	Computer Engineering	Ya
11	Prof. Gulfam Shaikh	Architecture Department	Marah
12	Mr. Uday Vaze	Member, EFEC	Upaylais.
10	Mr. Devendra Telkar	Member, NGO	Adde -
11	MR. Akshay Shelke	Member, IGEAC Student Representative	Ab-
12	Ms. Vaidehi Rajkumar	Member, IGEAC	Verdhie A.
13	Mr. Narendra Shendra	Student Representative agade Member, IGEAC Gardner	ru & sosodragade.

The Internal Green & Environment Audit Committee authenticate observations, records and recommendations in this report.

Compilation document:

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Internal Green and Environment Audit is a process of systematic identification, quantification, recording, reporting, and analysis of components of environmental factors of various establishments. It aims to analyze environmental practices within and outside of the concerned sites, which will have an impact on the ambience. Thus it is imperative that the college evaluate its own contributions towards a sustainable future.

As environmental sustainability is becoming an increasingly important issue for the nation, the role of higher educational institutions in relation to environmental sustainability is more prevalent. Internal Green and Environmental Audit is assigned to the Criteria 7 of NAAC, National Assessment and Accreditation Council. The Internal Green & Environment Audit Committee was formed. The committee decided to conduct Internal Green and Environmental Audit of the college in June, 2021. The motive of the internal audit was to make sure that the practices followed in the campus are environment friendly.

Internal Green and Environment Audit is a systematic assessment of day to day activity with special focus on how resources are utilized with minimum impact on environment. The questionnaire was obtained with the help of external member of the Internal Green & Environment Audit Committee. It was observed and evidence were brought together what degree to which the departments are in compliance with the applicable regulations, policies and standards and to ensure that the development of the college aims at sustainable development and at the same time keeping the college campus green and pollution free. The methodology was simple and started, right from collecting data, insight inspection, evaluation, computation, conducting physical survey and review of the relevant documentation.

# Statement of assurance:

The Internal Green & Environment Audit Committee has adopted the audit procedure that meets the terms of International Standards of Internal Auditing Practices. The committee is cause to feel certain that adequate and relevant audit procedures were followed, concrete evidence were gathered and conclusion were drawn from facts. The Internal Green and Environment Audit committee believe that recommendations are for improving the effectiveness of environmental management efforts made by the college. The Internal Green and Environment Audit Committee decided that changes or additions in management practices should be systemic, must be done through series of small steps and every concerned individual must be well informed about changes and additions made in management practices. Recommendations are based on a evidence compiled in this report as they existed at the time of the audit.

# Summary:

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It was evident from the data collected in several visits to College Of Engineering And Technology, Akola, that the teaching & non teaching staff, students of the college are aware about the importance of efforts to save and protect environment in the campus. The college staff follow best course of action such as plantation of important trees, reducing all types of waste, garden maintenance, follow composting practices, follow ways and means to reduce energy consumption, conduct review meetings, organize environmental educational activities for staff as well as for students. Although, it was also observed that, many of the practices followed by the college needs further action to improvise environment management system.

	Internal Green & Envir	pament Audit Committ	ee, College Of Engineering	g And Technology, Akola
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### Introduction:

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The expeditious urbanization and economic development at local, national and international level has led to several environmental and ecological emergencies. To prevent damages due to site specific activities, practices, processes and procedures followed by various institutions, businesses, organizations or factories, it becomes essential to adopt methods, process and procedures for making green campus for the institutions, businesses, organizations or factories which will lead for sustainable development.

College Of Engineering And Technology, Akola made it clear from its environment policy that its a priority area to conserve environment and promote environmental education & awareness in academia and every possible way to keep campus green.

The purpose of conducting the Internal Green and Environmental Audit is to understand and make continuous efforts to reduce adverse impact on environment. The college seeks advice from consultants and resource persons in environment education and protection.

The methodology to conduct Internal Green Audit & Environmental Audit was designed with the help of consultants and NGOs with the teaching staff of the college. It includes draft of questionnaire, in-situ site inspection in the campus, scrutinize and evaluate documentation, monitor procedures, practices and processes carefully.

The formation of Internal Green and Environment Audit Committee with involvement of external subject specialist has made report valuable. The Internal Green and Environment Audit Committee has made valuable recommendations.

The committee proposed remedial procedures to reduce the carbon foot print of the college. It works for the betterment of environment in the college campus including air, water, noise, soil quality, waste management, care for flora & fauna in campus, promoting paperless working.

# Internal green audit:

Internal Green Audit is a process of systematic verification of activities, identification of adverse impacts, evaluation of systems, documentation process, reporting and analysis of environmental diversity of various institutions, businesses, organizations or factories.

It aims to analyze environmental practices and processes within and outside of the targeted institution, business, organization or factory, which will have an impact on the ecologically friendly environmentally-safe ambience.



# Location of the college:

College Of Engineering And Technology, Akola is situated in Babhulgaon village of Akola district.

Latitude: 20° 42'17.17"N Longitude: 77" 5'38.06"E

# Land use and land cover:

Total area of the college campus: 10.05 Acres

Area reserved for green cover:

# Population:

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Students: 1240 Teaching Staff: 71 Non Teaching Staff: 51 Floating: 50

# Audit questionnaire and audit forms:

Internal Green and Environment Audit Committee was given a questionnaire. The committee was well supported by teaching and non-teaching staff of the college to collect the data. The evidences were collected by referring questionnaire and field visits to the college.

# Water quality:

Access to safe drinking-water is essential to health, a basic human right and a component of effective policy for health protection. Water is essential to sustain life, and a satisfactory (adequate, safe and accessible) supply must be available to all. Improving access to safe drinking-water can result in tangible benefits to health.





# Internal Environment Audit:

An Internal Environment Audit proposed by College Of Engineering And Technology, Akola is an assessment performed to ensure that institutions, is complying with environmental regulations policies. It examines the amount of adverse impact on environment or risk of injury that may be posed by the assessed entity and determines the types of pollution being produced by looking at a broad range of site specific activities, practices, processes and procedures. The information compiled from these factors to determine what remedial procedures are required to be added for better good.

# Scope:

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Internal Green and Environment Audit proposed by College Of Engineering And Technology, Akola play a significant role in continuing operation of institutions, businesses, organizations or factories. It keeps institutions accountable by scrutinizing their site specific procedures and determining what remedial measures are required to be added or put in place to ensure institutions, businesses, organizations or factories are following the proper statute.

# Objective:

The key objectives of an Internal Environment Audit proposed by College Of Engineering And Technology, Akola therefore are to determine how well the environmental management systems and equipment are performing, verify compliance with the relevant national, local or other laws and regulations, minimize human exposure to risks from environmental, health and safety problems.

# Methodology:

Internal Green & Environment Audit Committee by College Of Engineering And Technology, Akola was formed. In the first meeting of Internal Green and Environment Audit Committee an open discussion was made on how to conduct Internal Green & Environment Audit. The committee came to a conclusion that external party will look into overall infrastructure, procedures, practices and operation of the collage and will draft detail questionnaire. Questionnaires provide a relatively rapid and efficient way of obtaining large amounts of information from a large number of people. Answers obtained from open-ended questionnaire are analyzed using qualitative methods and they involve discussions and critical analysis without any difficulty. This was useful because the information lead to concrete conclusions. The methodology also included a physical inspection of the campus, observation, and review of the documentation, interviewing key persons and data analysis, measurements, and suggesting recommendations.

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The efforts were taken to understand following focus areas and emphasis was given to know facts on the ground:

Overall area inspection to find out efforts taken by the College Of Engineering And Technology, Akola to promote greenery in campus.

Management & performance of water distribution and its conservation by College Of Engineering And Technology, Akola be it a municipal supply or the water collected by rain water harvesting.

Drinking water and water consumption for other purposes such as construction, gardening etc and its management.

Use of electricity and other types of energy uses and management related to it. Initiatives, projects and activities taken for conservation of flora, fauna and the measures taken to improve environment management systems in the college campus.

# Environment policy:

College Of Engineering And Technology, Akola is a leading college in the Akola district and is well aware about it's responsibilities towards environment. It protects its own environment and efforts are taken to keep it free from pollution. Environment protection, conservation and education are key areas that are prioritized in academia of the college. The management, teaching & non teaching staff, students and community members of the college look after the environment carefully.

# Important focus areas are:

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i.To create awareness regarding environmental policy of the College Of Engineering And Technology, Akola to management, teaching & non teaching staff, students and community members.

ii.To keep college campus of College Of Engineering And Technology, Akola free from pollution by avoiding open fire, managing garbage, prohibition of consumption of tobacco in the campus. Display caution poster in regard to health, hygiene and environment protection are displayed in the campus.

iii. Segregate bio-degradable & non bio-degradable waste. Create composting facility for bio-degradable waste.

iv. To provide safe drinking water to students and staff.

v. To install and maintain 'Rain Water Harvesting' in the campus.

vi. To place the dustbins and promote hygienic condition in the college campus.

vii. To organize various activities with the help of NGOs and government agencies.

viii To evaluate the environmental performance of the college by conducting Internal Green and Environment Audit of College Of Engineering And Technology, Akolaannually.



### Installations:

The installation of solar panels, compost pits and rainwater harvesting system are the initiatives taken by .

# Bio diversity in campus:

College Of Engineering And Technology, Akola has planted several trees in the campus and these trees became saviors of bio-diversity present on the campus.

### Flora and fauna:

The green cover on the campus helps in creating favorable condition for many living organisms such as butterflies and other friendly insects such as lady bird beetles, spiders, birds and mammals.

### Green initiatives:

College Of Engineering And Technology, Akola is aware about importance of educating students about environment and special efforts are taken by Environment Committee in initiating activities that reduces its adverse impacts on environment. Initiative such as tree plantations, de-weeding program, rain water harvesting, no vehicle day, installation of solar panels, plastic waste free campus, regular maintenance of electrical gadgets, awareness training workshops, paperless exams are organized by the college.

### Recommendations:

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Recommendations are given by Internal Green & Environment Audit Committee. The recommendations made by the committee will give insight to the administrative authority to improve the environment and will make positive impact on environment performance of the college.

# Awards & recognition received by the college:

College Of Engineering And Technology, Akola has received many awards and recognition over the last few years.

# Post Internal Green & Environment Audit commitments:

Review meeting was organized to discuss about recommendations made by committee after the Internal Green & Environment Audit process was completed.

# Internal Green & Environment Audit document storage:

Documents related to Internal Audit are stored at IQAC chamber.

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# Bio-diversity in campus: Flora

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College Of Engineering And Technology, Akola is well aware about benefits of trees for other living organisms. Trees act as carbon sinks and offset carbon from the environment. Wide variety of floral species can be seen thriving in the college campus and variety of life forms such as birds, mammals, butterflies can be seen at all periods of the day. Exhaustive list of species found in botanical garden on the campus are presented in following table.

5 N	COMMAN	SCIENTIFIC NAME	MEDICINAL /NONMEDICINAL	USES	NUMBER OF TREES	PHOTO
1	NEEM	AZADIRACHTA INDIGA	MEDICINAL	MEDICINES, TIMBER PESTICIDES		
2	NIGHT - FLOWERING JASMINE (PARIJAT , PRAJAKTA)	NYCTANTHES ARBO-TRISTIS	MEDICINAL	MEDICINES, FLOWERS		
3	BAUHINIA . KANCHAN	PHANERA VARIEGATA	MEDICINAL	INGREDIENT IN MANY INDIAN RECIPES : MEDICINES.		Land US
4	BABUL	ACACIA NILOTICA	MEDICINAL	GOOD PROTECTIVE HEDGE BECAUSE OF ITS THORNS. GUM, MEDICINES		
5	SUGAR APPLE (SITAFAL)	ANNONA SQUAMOSA	MEDICINAL	FRUITS	15	
ó	BER	ZIZIPHUS MAURITIANA	MEDICINAL	FRUITS		
7	BAMBOO ( GRASS)	BAMBUSOIDEA E	MEDICINAL	CONSTRUCTION. BUILDING MATERIALS.		
8	MORINGA, DRUMSTICK	MORINGA OLEIFERA	MEDICINAL	INGREDIENT IN MANY INDIAN RECIPES. MEDICINES.		仍是
*	ALMARANIA	PONGAMIA PINNATA	MEDICINAL			图
10	BLACK PULM (JAMUN)	SYZYGIBM. CUMINI	MEDICINAL	MEDICINES, FRUITS TIMBER		2 6



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5.N	COMMAN NAME	SCIENTIFIC NAME	MEDICINAL /NONMEDICINAL	USES	NUMBER OF TREES	PROTO
11	COPPER POD (HALADI GULMOHUR)	PSETOPHORUM PTEROCARPUM		TIMBER SHADE		-
12	GULMOHOR TREE	DELONIX REGIA		FLOWERS, SHADE,		A.
13	PEEPALTREE	SACRED FIG FICUS RELIGIOSA	MEDICINAL	TIMBER SHADE MEDICINAL		NAME OF THE PERSON NAME OF THE P
14	BANYAN TREE	FICUS BENGHALENSIS	MEDICINAL	TIMBER, SHADE MEDICINAL		
15	BOUGAIN- VILLEA	SOUGAINVILLEA GLABRA		COMPOUND		- Species
16	TEAK	TECTONA GRANDIS	MEDICINAL	CONSTRUCTION, BUILDING MATERIALS,		
17	PALM TREE BOTTLE PALM	OREODOXA REGIA COMMON		AVANUE		65
18	ASHOKA TREE	FOLYATHIA LONGIFOLIA		AVANUE		EASSA
12	YELLOW FLOWERS	TECOMA SIANS	MEDICINAL	FLOWERING SHRUB		
20	MANGO	MANGIFERA INDICA.	MEDICINAL	MEDICINES. FRUITS TIMBER. INGREDIENT IN MANY INDIAN RECIPES.	1	



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5.N	COMMAN NAME	SCIENTIFIC NAME	MEDICINAL NONMEDICINAL	USES	NUMBER	PHOTO
21	COCONUT	COCOS NUCIFERA	MEDICINAL	FRUITS. CONSTRUCTION. BUILDING MATERIALS. MEDICINAL		
22	TAMARIND	TAMARINDUS INDICA	MEDICINAL	INGREDIENT IN MANY INDIAN RECIPES : MEDICINES :		
23	ROSES	ROSA	MEDICINAL	MEDICINAL FLOWERS		100
24	WHITE HIBISCUS	HIBISCUS SABDARIFFA WHITE HIBISCUS	MEDICINAL	FLOWERS, MEDICINAL		
25	RED HISISCUS, SCARLET ROSE MALLOW, TEXAS HISISCUS	HIBISCUS COCCINEUS	MEDICINAL	FLOWERS, MEDICINAL:		
26	TABERNAEMO NTANA HEDGE		MEDICINAL	REDGE FLOWERS		
27	BOTTLE BRUSH TREE	CALLISTEMON BRACHYANDRUS	ORNAMMENTAL	GREAT ATTRACTORS OF FOLLINATORS	2	
28	AMLA /AMALIKA	PHYLLANTHUS EMBLICA,	MEDICINAL	DECIDIOUS TREE OF THE FAMILY PHYLLANTHACEAE IN TRADITIONAL INDIAN MEDICINE DRIED AND FRESH FRUITS ARE USED	1	
29	AUDUMBER	BLUE LOTUS PLANT	MEDICINAL	DECIDUOUS TREE, FRUITS, SPIRITUAL IMPORTANCE	*	
30	CHAFA. CHAMPAK	FLUMERIA	MEDICINAL	AROMATIC FLOWERING		No.



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5.N	COMMAN NAME	SCIENTIFIC NAME	MEDICINAL NONMEDICINAL	USES	OF TREES	PHOTO
31	PALASH TREE FLAME-OF- THE-FOREST & BASTARD TEAK	BUTEA MONOSPERMA	MEDICINAL	IT IS USED FOR TIMBER, RESIN FODDER, MEDICINE, AND DYE		
32	GUAVA PERU	PSIDIUM GUAJAVA.	MEDICINAL	INGREDIENT IN MANY INDIAN RECIPES . MEDICINES .		
33	GOLDEN ARROW OF GILDED SPOON(NAG CHAMPA)	PLUMERIA	MEDICINAL	MEDICINAL FLOWERS		
34	3AGO PAIM	CYCAS REVOLUTA		ORNAMENTAL		
35	HETA/ AGATI	SESBANIA GRANDIFLORA	MEDICINAL	FLOWERS. ARE USED IN VEGITABLE. MEDICINAL HAS SEVERAL ENVIRONMENTA L BENEFITS. AS FAST-GROWING, N-HXING LEGUME IT IS USED FOR THE REFORESTATION IT IS OFTEN PLANTED TO MAKE FENCE LINES OR AS SHADE TREE. WINDEREAK AND SUPPORT FOR OTHER CROPS		
36	SAPIAPARNI	ALSTONIA SCHOLARIS	MEDICINAL	HEDGE, FLOWERS		
27	BUCH TREE - INDIANCORK TREE	MILLINGTONIA HORTENSIS		FLOWERS		



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5.N	COMMAN NAME	SCIENTIFIC NAME	MEDICINAL NONMEDICINAL	USES	NUMBER OF TREES	РИОТО
38	WEEFING FIG. BENJAMIN FIGUS TREE	FICUS BENJAMINA	ORNAMENTAL	HEDES.		
39	GOLDEN ARROW / GILDED SPOON	PLUMERIA PUDICA	-ORNAMENTAL			
40	GOLDEN DURANTA HEDGE	DURANTA ERECTA	ORNAMENTAL	HEDES.		
41	LEMON GRASSI	(Cymbopogen citratus	medicinal	Leaves are used Uses: Cough, Colds, Fever, Anti-poison, Indigestion, Spicen, Tiredness, Headoche, Worms, Vonnifing, Skin, Urinary, Flahilence, Flavouring agent, Cancer, Nasal coegestion, Anti-fungal and antimicrobial as insecticide.		
42	Rohedo (Rhoed discolor)	TRADESCANTIA SPATHACEA	GRNAMENTAL	inhaed is a propolar colored garden clant mo sitv used as border plant. It is also known as Moses-in-the-Cradia or Moses-in-the-Boat.		



List of birds	seen at	various	places	in	the	campus:	
FISC OF DILUS	seen at	various	Diaces	447	ALC: NO	Present la como	

English Name
House Crow
Grey Shouldered Kite
House Sparrow
Purple Sunbird
Lesser Coucal

Alexandrine Parakeet Rose Ringed Parakeet Blue Rock Pigeon

White Breasted Waterhen

Asian Koel

Yellow Legged Green Pigeon

Barn Owl

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Coppersmith Barbet

Indian Roller

Little Green Bee Eater

Black Drongo

Shikra

Common lora Purple Sunbird

House Sparrow Golden Oriole

Red Munia

Yellow Footed Green Pigeon

Black Drongo Jungle babbler Indian Roller

Indian Pea Foul Scientific Name

Corvus splendens Elanus axillaris Passer domesticus

Cinnyris asiaticus

Centropus bengalensis

Psittacula eupatria Psittacula krameri

Columba livia

Amaurornis phoenicurus

Eudynamysscolopaceus

Treron phoenicoptera

Tyto alba

Megalaima haemacephala

Coracias benghalensis Merops orientalis

Dicrurus macrocercus

Accipiter badius Aegithina tiphia

Cinnyris asiaticus Passer domesticus

Turdoides striatus

Amandava amandava

Treron phoenicoptera Dicrurus macrocercus

Turdoides striatus

Coracias benghalensis

Pavo Cristatus Pavo Cristatus Pavo Cristatus

Pavo Cristatus Pavo Cristatus Marathi Name

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लाल मान्या पोपट

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लाजरी पाणकोंबडी

भारतीय कोकीळ

हरीयल

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# I. PLANNING AND DESIGNING OF CAMPUS

OPTIMUM LAND USE- planning of campus is compact planning with multiplexing of spaces e.g. Barrier free studios that can be used as exhibition spaces. Studios are equipped with furniture that is space efficient. We have provided built in cupboards in studios in Architecture dept. Building, for students equipments. Walls of Studios are constructed with rat trap bond so as to protect from harsh sun rays in summer.

In computer Department courses are carried out in two shifts hence optimum use of functional spaces is carried out. We have provided ramps and toilets for physically handicapped persons. In order to admit more light and ventilation a fully glazed steel casement windows are provided which admit 100% natural light and comfortable air circulation. The workplaces are arranged to take advantage of natural light and ventilation from windows.

# II. LANDSCAPING

Taking in to consideration the hot and dry climate of Akola we have provided ground covers in the form of lawns in overall campus to reduce heat gain and to create a microclimate. On the periphery of entire campus the existing trees are preserved and in addition to that number of trees has been planted in entire campus forming the green belt, which acts as a buffer zone for sound and heat. Such kind of tree plantation will reduce carbon percentage and increase oxygen level. This creates a healthy and pollution free environment. Court yard in Architecture department is provided with sitting tiers with reused flooring material in combination with lawns and beautiful flowerbeds.

Every year the staff and students are involved in tree plantation. Up till now numbers of trees has been planted in College as well as Akola city. The campus is having huge numbers of trees including herbs, shrubs, grasses, medium & big sized trees, with belt of bamboo plantations. The institute is also equipped with 2 gardens which has made the campus environmently fresh and eco-friendly.

NSS unit is also carrying out tree plantation as regular activity in campus and nearby villages during NSS winter camps. Faculty Staff and students are encouraged to plant trees inside and outside the campus on special occasions.

III. FENESTRATION AND SHADING In entire campus all the building blocks with sunken windows are provided which prevent harsh sunrays and rain. Maximum use of north light is used. Sufficient numbers of doors and windows are provided.

Deciduous trees are planted near building blocks which gives protection from harsh sun rays.



V. Use of ENERGY EFFICIENT APPLIENCES:

Energy audit is conducted for saving of electrical power. Resistive based fan regulators are replaced by solid state devices based regulators which reduce losses in the electrical power also electronic ballasts are used to control power. Replacing old light systems by energy efficient Compact Fluorescent Lamps (CFL) tubes and bulbs. The faculty, staff and students takes care of switching off lights, fans and other electrical devices to avoid wastage of energy when they are not in use. Single switch is used to switch off classroom, laboratory power supply for fans and light points. The workplaces are arranged to take advantage of natural light and ventilation from windows. Energy awareness campaigns have been carried out for the student, faculty and staff members. Placards, notice boards have been used for creating awareness about power saving and safety.

# VI. WASTE MANAGEMENT:

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Everyday all the academic buildings and other surrounding area in the campus are cleaned by sweepers and they separate out waste and dispose accordingly. Classrooms and studios are provided with dustbins which are prepared by students by reusing other materials.

i).COMPOSTING With the vision to produce fertilizer with the campus using the waste generated in the campus, the waste compost plant is installed and operated by department of civil engineering in college campus; Waste excluding polythene generated in the campus is converted in to compost by using PDKV culture. The waste mainly generated being a teaching institute is used papers along with other organic waste like leaves and garden residues. Initially all the organic and inorganic waste is separated so that organic waste can be put for composting. After 4 to 6 turnings in the period of four month, the fertilizer is obtained (approximately quantity of 20 sags of 50 kg). The efficiency obtained on volumetric basis is 111kg/cu-m/four months. Similarly another lot is obtained in the interval of four months.



# निसर्गनिर्मित घटकांच्या साह्याने पर्याचरण सेवा विक्रमे अधिवानकी व जोवको वार्वाच्यास्थातीत उपक्रम

AROLA

ii)E-waste management: Out-dated and low-end e-components are being used for demonstration. E.g. CRO, Function Generator like these electronics equipments have been used as demonstration models in respective laboratories. The major e-waste such as out of use instruments / equipment, CRTs, Printers, Computers, Electronics gadgets, circuits, kits have been written off and then it is sold out to buyers by auctioning. All the miscellaneous e-waste such as CDs, batteries, fluorescent bulbs, PCBs and electronic items are collected from every department and office, and delivered for safe disposal. Useful parts of electronic gadgets like resistors, capacitors, inductors, diodes, transistors, thrusters etc have been removed from the gadgets for reuse purpose in practical /projects.

# VII. WATER HARVESTING

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Rainwater / roof water harvesting has been done in entire campus to increase underground water table. Surface run of & roof top water is collected and used for garden irrigation. Rainwater is collected from each shade and corner campus and drop into into the wells. For water harvesting survey has been carried out and underground storage tanks are constructed in campus. The tress and lawns are maintained with water drips and sprinklers respectively. Reuse of waste water for gardening. Every year NSS volunteers are involved in Special Camp where they construct CCTs (Contour Crafting Traversing) and coffer dams.

# VIII. ENVIRONMENT CONSCIOUSNESS

Thus the institute is very much conscious about environmental issues. Regular practices and activities have been adopted to create environmental awareness. The institute is very keen for making the campus eco-friendly by adopting certain measures and policies. All the academic buildings and other surrounding area in the campus are cleaned regularly by sweepers. The Institute has adopted energy conservation practices, tree plantation and water harvesting for making the campus clean, green and healthy.

The institute has adopted following strategies for environmental consciousness:

Regular Campus Cleanliness, Polythene free and smoking free zone helps to make campus eco -friendly. Green belt evergreen trees and plants.

Tree Plantation on the occasion of Independence Day & "Tree plantation Day". Reduction in usage of papers by digitizing most of the records.

Effective utilization of rough papers (one side printed) for printing.

Students are motivated for eco-friendly practices.

Maximum use of Public transport by students and staff.

Sharing of cars and two wheelers by staff and students.

Announcing 'NO VEHICLE DAY'.



This year 24" December was announced as no vehicle day in our Campus. Providing enough signs in entire campus for proper circulation of vehicles to minimize fuel consumption, reducing noise level, indication of parking spaces. Entire college map is located at the main entry so as to avoid inconvenience for circulation in entire campus. Minimizing the paved area and maximizing permeable area so as to percolate more water in to ground and minimize heat gain. Beautiful landscape is provided in entire campus to create cheerful and healthy atmosphere.

Topography of entire campus has been studied and remedial measures are taken for disposal of storm water/ rain water. Measures regarding channelization, pitching, turfing of existing Nalla has been taken under consideration as a proposal to increase water level, to avoid soil erosion and to beautify campus. Proper drainage systems have been provided to collect and dispose off sewage water in entire campus. In existing COETA Campus problem areas are identified such as dark corridors, insufficient ventilated areas, and remedial measures are suggested. Use of solar energy is under consideration. LED lights are suggested to minimize electrical energy consumption. Awareness/training workshops are organized in the campus regarding Cost Effective Technology, Energy Efficiency, renewable energy applications, and taking suitable measures for energy conservation. Suitable architectural retrofit options for building envelop (floor, roof, walls etc.) and energy efficient glasses for windows are under consideration. The redesigning of exterior surfaces of the buildings with energy efficient material is under consideration. Any other innovative actions/ points to be taken for making existing campus green.

The control of the co



6)Detailed survey was carried out to evaluate use of energy, water and other resources in all the following areas.

# I.ACTUAL CASE STUDY:

Name of Campus-College of Engineering & Technology, Akola.

Sr. No.	Name and area of the Unit	Total Area
1.	Total Campus Area	50523.64 m2
2.	Built up Area of the Building	18319.09 m2
3.	Building Area of Administration	213.26 m2
4.	Chemistry Lab Area+	109.11 m2
182.5	Library	19.74 m2
	Head & Staff	53.37 m2
5.	Physics Lab.	102.61 m2
	Dark Room	21.38 m2
6.	Computer Lab	133.06 m2
7.	Library Reading Room	133,45 m2
8.	Class rooms	2908.72 m2
9.	Drawing Studios	697.13 m2
10.	Canteen Area	75.00 m2
11.	Staff Room	495.49 m2
12	Ladies Room	34.00 m2
13.	Gymkhana Hall	75.00 m2
14.	Guest Room	135.90 m2
15	Bank	135.90 m2
16.	Toilet Block -1	225.36 m2
17.	Math's Department	22.91 m2
18.	Exam Control Room	107.03 m2
19.	Architecture Dept.	1750.53 m2
20.	Computer Department	2130.00 m2
21.	Workshop	837.00 m2
22.	NAAC Office/ VP Cabin	27.11 m2
23.	Total Roof Area is .	50523.00 m2.



# II.WATER CONSUMPTION

Water Consumption on the entire campus is as follows:

Sr.No.	Water Used For	Per Day	
	Domestic Purpose	1 = 0 (1 = -	
1	including canteen.	4 m3/day	
2.	Gardening	1.5 m3/day	
3.	Laboratory Purpose,	1.0 m3/day	

### III. ELECTRICITY CONSUMPTION

Electricity Consumption per Year was 981 KWH. Avg. Electrical Consumption per Month was 81.75 KWH. Avg. Electrical Consumption per Day was 2.68 KWH

# IV.CHARACTERISTIC AND DISPOSAL PRACTICES OF SOLID WASTES WASTE MANAGEMENT

- The waste is segregated at source by providing separate dust bins for waste.
- Segregation of chemical waste generated in chemistry lab.

Sr.No.	Waste Category	Constituent Parameter	Method of Disposal
1	a. Canteen waste. b. solid waste from tree droppings and lawn	Not Analyzed.	Vermi Composting Organic Manure
2.	Plastic Waste	Not analyzed	Provision Separate Dust bins
3.	Solid Waste from Lab	Not analyzed.	Composting Organic Manure Proposed during year 2014-15

# VIII. PLANTATION AWARENESS PROGRAM

The institute has organized various has organized Tree Plantation program at College Campus and surrounding villages through NSS unit within the Institute. The plantation program includes plantation of various types of ornamental and medicinal wild plant species in large numbers in each surrounding villages. This activity is done during the month of August. Every Year the institute organize Tree Plantation program on the eve of Birth Anniversary of Late Dr. Panjabrao Alias Bhausaheb Deshmukh.



# II.VERMICULTURE COMPOSTING CULTURE

The institute has started vermi culture composting culture in house in Collaboration with Dr. PDKV University Akola near by college Canteen. The main purpose of this is to reduce disposable waste in the college campus and after complete process of vermin composting it is used as manure. The main benefits of the process are to reduce the waste in the environment.

# XI. ENVIRONMENT AWARENESS PROGRAM

While maintain the environmental awareness program in the campus it is compulsory subject to all second year student which is irrespective of particular branches. Syllabus topics must consist of following:

- a. Air Pollution its causes, effects & installation of various devices that reduces the air pollution.
- b. Water Pollution its causes, effects & various methods to prevent the it.
- c. Sound Pollution its causes, effects & installed equipments that reduces it.
- d. Noise Pollution its effects on surroundings.

# XII. AWARENESS OF CARBON CONSUMPTION

- 1.Students and are Staff members and made totally aware of pollution that are caused by use of vehicles & bicycles.
- 2.In the college campus almost 90% of students are using bicycles.
- 3.The carbon consumption awareness programmer improves to help in carbon emission at individual as well as social level and avoids Air and Noise pollution in the campus due to vehicles or any activity in it
- 4. Due to awareness programme in the campus air quality within it is non polluted.

# 7. INITIATIVE TO WORDS GREEN CAMPUS BY VARIOUS DEPARTMENTS

- I. CHEMICAL & POLYMER TECHNOLOGY
- a)PLASTIC WASTE MANAGEMENT
- i)Recycling Process
- 1.Grinding
- 2.Extrusion
- 3.Standard Industrial palates
- ii) Pyrolysos :- (Value added Products )

These Products in the Three States-

- Solid Liquid and Gaseous.
- They have Absence of Oxygen.
- Pyrolysos is reverse process to recover hydrocarbons.



iii)Liquid fuel: Industries require Greece. Due to increase in temperature in industries and because of melting of grease in Mechanical Process get higher temperature, greasing is to be done frequently. The grease normally used in industry contents its excreted from Soap. We have added polymeric base to Greece for which our Institute have patent. Polymer liquid fuel can be uses as boiler fuel. We have been practically using liquid fuel with blending of Polymer base in several Industrial Unit at M.I.D.C., Akola successfully which is without in basic designing for Burning Unit.

iv) Modification of Bitumen

In construction of Village Roads, State and National Highways. Bitumen is normally used because of heavy traffic Bitumen develops cracks to reduce the cracking of Bitumen. We have added 4% of Plastic Waste for bridging the cracks and improvisation penetration index P.W.D.(Public Work Department, Akola ) has accepted add ion of 4% of Plastic waste, for their Road Projects for, which we having and Reading and Test Certificates.

v) Plastic for Energy recovery from waste. We have designed, Kilns for 'down jet combustion. Down jet Combustion Technique show minimal level of Car and other Gases. Where the efficiency is seen to be 35% to 40%.

vi) Seed Processing:

In seed Processing Units for cleaning of cotton seeds and removal of sheathing. There was a tradition of using Hydrochloric Acid(HCL), Sulphuric Acid (H2SO4)is created - about 60 to 80%. Which is highly corrosive and hazardous to environment and health and this spend acid used to be drained in low line areas quarries, which change nature of soil resulting in contamination of water and environment. We have developed environment solution of generation of dry Hydrochloric Acid in gaseous form. We have developed and technique where dry HCL gas is used without use of Sulphuric Acid (H2SO4). The non use of Sulphuric Acid (H2SO4) is instrumental in preserving the Environment. This is a Pilot Project.

viii) Seed Coating:

We have developed a Water Soluble Polymer for coating of seeds. This maintains the desired moisture level for germination. This help ensuring quality of seed and its branding. For example :Soya been Seeds: Soya been is only seed having its embryo outside it. In transportation, because of frequent impacts during loading and unloading the germination value is significantly reduced. Because of Polymer Coating the germination quality increased to level of more than 70% and process is Cost Effective.



A Long lasting road from waste plastic for a better and green world....

Disposal of waste plastic is a major problem. It is non-biodegradable & It mainly consists of low-density polyethylene. Burning of these waste plastic bags causes environmental pollution. To find its utility in bituminous mixes for road construction, Laboratory performance studies were conducted on bituminous mixes. Laboratory studies proved that waste plastic enhances the property of the mix. Improvement in properties of bituminous mix provides the solution for disposal in an useful way. Plastic roads mainly use plastic carry bags, disposable cups and bottles that are collected from garbage dumps as an important ingredient of the construction material.

When mixed with hot bitumen, plastics melt to form an oily coat over the aggregate and the mixture is laid on the road surface like a normal tarroad.

What are waste plastic roads?

The roads constructed using waste plastic, popularly known as Plastic Roads, are found to perform better compared to those constructed with conventional bitumen.

 TheIndian Centre for Plastics in the Environment (ICPE) has been promoting the use of plastic waste to construct asphalt roads.

2) A few trial roads have been paved.



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Aggregate of 20mm, 10 mm.

Stone Dust and Lime as Filler 60/70,80/100grade bitumen. Waste plastic in the shredded form.(PVC is not Used)

II) ARCHITECTURE DEPARTMENT-

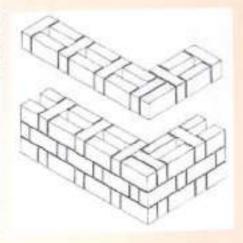
Planning of building is compact planning with multiplexing of spaces e.g. Barrier free studios that can be used as exhibition spaces. Studios are equipped with furniture that is space efficient. We have provided built in cupboards in studios for students equipments. Steel windows are used which admit 100% light and ventilation. Walls of Studios are constructed with rat trap bond so as to protect from harsh sun rays in summer.

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# Internal Green & Environment Audit Committee, Callege Of Engineering and Technology Altoid

# ARCHITECTURE DEPARTMENT-















Tank for rain water harvesting

AKOLA

# Bills for Rain water Harvesting, Bore Well Recharge























Tree Plantation Dt. 24 July 2021 Venue- School Of Architecture Campus



Campus Interpretation, Coet, Akola

Students of second year, Third year n Fourth year studied different trees n and birds by visiting ampus of College of Engineering and Technology Akola. Students draw sketches of college, trees.



Study of campus flora along with expert Dt. 12 December 2021:

In continuation with Campus Interpretation, ON Date 11 December 2021 we have arranged an Experiential Field Survey of our premises. Guidance regarding plant identification, characteristic features of plants, bushes, shrubs, trees, creepers were given by Botany expert Dr. S. P. Rothe. Prof. D.L. Jade, Prof. S.V. Dhomane, Ar. Malini Nathe, Ar. Gulfam Shaikh and students of Architecture were present.



Tree plantation: Tree plantation Activity was carried out by COET Akola under NSS program. Teaching, supporting staff, students of first year, and Hon'ble Principal actively participated in this activity.









# Cleanliness drive:

on the occasion of Gandhi Jayanti on 2<sup>nd</sup> october 2019 the staff and students of School of Architecture organized the cleanliness drive. The students and teachers actively participated in cleanliness drive. Teachers planted tress on the both the sides of the walkway.











## Initiative to reduce the use of energy:

Inspection and the study covered the following areas to summaries the present status of environment management on the campus:

Water management: Raw Water, Drinking Water, Laboratory Waste Water, Sewage Water, Rain Strom Drain Water,

Energy Conservation: Consumption of Petrol, Diesel, LPG, Electricity, Batteries

Waste management: Green area management

Focus area of study: Water management, Air & Noise Pollution Management, Energy use & conservation, Waste Management, Green Belt area & Bio-diversity, Environmental Initiative.

Water management: Water is a valuable natural resource for all living organisms. College examines the quality and usage of water in the college campus. Water auditing is conducted for the evaluation of facilities of raw water intake and determining the facilities for water treatment and reuse. The concerned auditor investigates the relevant method that can be adopted and implemented to balance the demand and supply of water.

Major observations in regard of water usages and conservation plan:

- At present waste water is not recycled or reused in any form in the college premises.
- 2. Drip irrigation and sprinklers should be used for watering the garden.
- 3. The rain water is drained by storm water drain and released to Nallha inside the boundary of the college at low terrain

### Environmental awareness initiative:

COETA conducts regular training to staff and faculties regarding use of bicycles, controlled use of paper, plantation target and implementation. Display of environment protection banners, posters like save water, save energy at prominent places, waste disposal bins for wet and dry waste disposal bins for wet and dry waste disposal are some of the initiatives taken.



## Recommendations / Analysis

Internal Green & Environment Audit Committee surveyed and scrutinized the overall environmental performance of the College and recommendations were made as per the following:

- Review trees planted in the college campus, designate each and every tree with numbers. Assign scientific and vernacular names to the trees.
- ii) Provide sufficient, accessible and well-displayed dustbins at mostly seen areas in the college campus for collection of recyclable waste.
- iii) Automated sensors such as Energy & Flow Meters should be installed to prevent the overflow from water tanks. Install a water meter and assign a specific person to record water consumption in the college campus.
- iv) The Internal Green and Environment Audit Committee appreciate the way Garden and trees are maintained, but the committee recommends to add more trees, shrubs in pots at every possible place in the campus.
- v) Safe disposal of chemicals, liquid waste and e-waste is mandatory and special care to be taken to maintain it. The NOC to stock and use certain chemicals is necessary if not acquired opt it ASAP.
- vi) College should take initiative in reducing its dependance on MSED power distribution network and support renewable and carbon-neutral electricity generation options such as generation of electricity by solar energy.
- vii) Old fans that makes clicking, grinding, rattling, and ticking noise, must be repaired immediately or be replaced with new one. The disturbing sound from old fans create noise pollution and it is not advisable in the classroom. The students may loose important study lessons due to lack of concentration in the studies.
- viii) PUC certificate for all the vehicles entering the campus to be made mandatory and to be checked by security at the entrance of the college.
- ix) Waste water management still needs to be practiced and important measures such as repair leaking taps and avoid excessive watering of trees.
- x) Sensors for lights in classrooms and in washrooms are necessary to reduce use of electricity on the campus of of the college.



## SAVING OUR PLANET

Saving our planet,
lifting people out of poverty,
advancing economic growth
these are one and the same fight.
We must connect the dots
between climate change,
water scarcity, energy shortages,
global health, food security and
women's empowerment.
Solutions to one problem
must be solutions for all.

- Ban Ki-moon



Prepared by:

Internal Green & Environment Audit Committee
College Of Engineering And Technology, Akola
Babhulgaon, District: Akola

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## **DETAILED ENERGY AUDIT REPORT**



## College of Engineering and Technology, Akola

Babhulgaon (Jh) N.H. No-6, Nagpur Road, Akola, Maharashtra 444104

Dec 2022

**Conducted By** 

**PPS** Energy Solutions Pvt. Ltd.

Plot No-18, Girish Housing Society Warje, Pune – 411058, Maharashtra, India.

For PPS Energy Solutions Pvt. Ltd.

Dr. Ravi G. Deshmukh Energy Auditor Class - A MEDA/ECN/2021-22/EA-11



#### MAHARASHTRA ENERGY DEVELOPMENT AGENCY



## Maharashtra Energy Development Agency

(Government of Maharashtra Institution)

Aundh Road, Opposite Spicer College Road, Near Commissionerate of Animal Husbandary,

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Ph No: 020-35000450

Email: eee@mahaurja.com, Web: www.mahaurja.com

ECN/2021-22/CR-28/3412

06th July, 2021

# FOR CLASS 'A'

We hereby certify that, the firm having following particulars is registered with MAHARASHTRA ENERGY DEVELOPMENT AGENCY (MEDA) under given category as "Energy Planner & Energy Auditor" in Mahanashtra for Energy Conservation Programme of MEDA.

Name and Address of the firm

M/s PPS Energy Solutions Pvt. Ltd. B-403, Bharat Vihar, S.No-78, Bharti Vidyapith, Compus, Kutraj, Pune-411043.

Registration Category

Empanelled Consultant for Energy Conservation

. Programme for Class 'A'

Registration Number

MEDA/ECN/2021-22/Class A/EA-11

- Energy Conservation Programme intends to identify areas where wasteful use of energy occurs and to evaluate the scope for Energy Conservation and take concrete steps to achieve the evaluated energy savings.
- MEDA reserves the right to visit at any time without giving prior information to verify quarterly activities performed by the firm and canceling the registration; if the information is found incorrect.
- This empanelment is valid till 65<sup>th</sup> July, 2023 from the date of registration, to earry out energy audits under the Energy Conservation Programme
- The Director General, MEDA reserves the right to cancel the registration at any time without assigning any reasons thereof.

General Manager (EC)



#### **PREFACE**

Energy Audit is a key parameter of systematic approach for decision-making in the area of energy management. It attempts to determine how and where energy is used and to identify methods for energy savings. There is now a universal recognition of the fact that new technologies and much greater use of some that already exists provide the most hopeful prospects for the future. The opportunities lie in the use of existing renewable energy technologies, greater efforts at energy efficiency and the dissemination of these technologies and options.

As per the Energy Conservation Act, 2001, Energy Audit is defined as "the verification, monitoring and analysis of use of energy including submission of technical report containing recommendations for improving energy efficiency with cost benefit analysis and an action plan to reduce energy consumption".

Present energy audit is a mare mile marker towards destination of achieving safe, healthy and energy efficient unit. We would like to emphasize that an energy audit is a continuous process. We have compiled a list of possible actions to conserve and efficiently utilize our scarce resources and identified their savings potential. The next step would be to prioritize their implementation. Implementation of recommended measures can help consumes to achieve significant reduction in their energy consumption levels.



#### WHY ENERGY AUDIT?

An energy audit determines the amount of energy consumption affiliated with a facility and the potential savings associated with that energy consumption. Additionally, an energy audit is designed to understand the specific conditions that are impacting the performance and comfort in your facility to maximize the overall impact of energy-focused building improvements.

An energy audit is a systematic review of the energy consuming installations in a facility to ensure that energy is being used sensibly and efficiently. An energy audit usually commences with the collection and analysis of all information that may affect the energy consumption of the facility, then follows with reviewing and analyzing the condition and performance of various installations and facility management, with an aim at identifying areas of inefficiency and suggesting means for improvement.

Through implementation of the suggested improvement measures, facility owners can get the immediate benefit for paying less energy bills. On the other hand, lowering of energy consumption in facility will lead to the chain effect that the power supply companies will burn less fossil fuel for electricity generation and relatively less pollutants and greenhouse gases will be introduced into the atmosphere, thus contributing to conserve the environment and to enhance sustainable development.



#### ACKNOWLEDGEMENT

We express our sincere gratitude to the authorities of College of Engineering and Technology, Akola for entrusting and offering the opportunity. It is our immense pleasure to present the detailed energy audit report.

We acknowledge the positive support from management in undertaking the task of Detailed Energy Audit of all electrical system, thermal systems, utilities and other area and for continuous help and support before and during the Detailed Energy Audit.

We are also thankful to all field staff and agencies working with whom we interacted during the field studies for their wholehearted support in undertaking measurements and eagerness to assess the system / equipment performance and saving potential. We admire the help of all concerned staff for their active participation in completing official documentations.

We express our sincere gratitude to the authorities of College of Engineering and Technology, Akola for entrusting PPS Energy Solutions Pvt. Ltd.

For PPS Energy Solutions Pvt. Ltd.

Dr. Ravi G. Deshmukh Energy Auditor Class - A

MEDA/ECN/2021-22/EA-11



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#### **About PPSES**

M/s. PPS Energy Solutions Pvt. Ltd (PPSES) is an ambitious company, established by enterprising engineering professionals in the year 2009. The company offers services pertaining to Energy and Engineering to clients across the globe. Our team is based in Pune, a city known for its Software and Engineering talent in India. We are a rapidly growing company with a team of about 100 people which includes highly trained and experienced Techno-Managers, Analysts, and Engineers & Detailers.

We are presently working in India (Maharashtra, Assam, Madhya Pradesh, Gujarat, Andhra Pradesh, Delhi, Orissa, Chhattisgarh, Bihar, Andhra Pradesh, Telangana and Jharkhand) and Abroad (Bahrain, Stanford)

- We serve in majorly four areas,
  - Energy Audit, Management and System Evaluations
  - Power Distribution System Design, Evaluations and Monitoring
  - MEP Design and Project management
  - Research and Training

#### **PPSES Team Members**

Name	Role	Academics and Expertise
Dr. Ravi Deshmukh	ECM verification, Report verification and presentation	Accredited Energy Auditor, PhD, M tech, MBA (Power), Graduate E&TC Engineer with over 18 years of experience in Energy Management, Management of Power System, street light projects, Power Exchange Operations, Power Trading and Analysis, Electrical Automation. Has worked as Expert in Iron & Steel sector and Energy
Mr .Nilesh Saraf	Co-ordination with officers, project status review.	Expert in Energy sector with 16 years of experience in Energy efficiency assessment, Industrial engineering sector & Renewable Energy.
Mr. Vinayak Apte	Energy Audit Expert And Report Preparation	Graduate Electrical Engineer with more than 10 years of experience in various sectors. He handled Energy Audits, Energy Conservation and Energy Efficiency projects in Industries, Commercial and Residential Buildings, Pump House
Mr. Vishal Gaikwad	Field study, data tabulation and analysis	Graduate Mechanical Engineer with 2 years of experience in energy efficiency assessment



#### 1. EXECUTIVE SUMMARY

Detailed Energy Audit was undertaken in order to evaluate energy performance and identify potential energy conservation measures. Detailed Energy Audit was undertaken in three steps, i.e. document review of data and information initially provided by facility, site visit and preparation of this report.

Energy Audit team conducted the site visit. The site visit includes interaction with staff, electricians of facility, the collection/review of further data and a field inspection of the facility and equipment.

The salient observations and recommendations are given below.

- 1. The Total Cost of Energy is around **Rs. 17,44,436**/- per Annum
- 2. Average monthly units consumed are 8,308 kWh equivalent to Rs. 80,583/-
- 3. Average electricity charges works out to be **Rs. 9.09**/-

This brief report has therefore sought to provide a high-level overview of the status of energy efficiency at facility, combined with an illustration of areas where further, previously unidentified savings opportunities may exist.

Our survey has identified further potential opportunities, ranging from "no & low cost" measures, through to those that will require significant capital expenditure.

Note: Investment figures mentioned in are only indicative, further detailed study is recommended.

#### **Summary of Recommended Energy Conservation Measures:**

Sr.No.	Equipment Name	ECM Details	Investment (Rs. In Lacs)	Savings (kWh/year)	Carbon credit (Tons of Co2)	Saving ( Rs.In Lacs /Year )	Payback (Years)
1	Tube Lights	Replacement of conventional lights with suitable LEDs	5.56	12220.20	10.39	1.11	4.47
2	Fans	Replacement of existing fans with energy efficient Super fans	11.10	13635.16	11.59	1.24	8.96



Sr.No.	Equipment Name	ECM Details	ECM Details (Rs. In Lacs) (k		Carbon credit (Tons of Co2)	Saving ( Rs.In Lacs /Year )	Payback (Years)
3	AC	Optimize the temperature setting to 23-25 degree celsius	0.00	90.79	0.08	0.01	0.00
4	Water Cooler	Optimisation of Water Cooler 0.02 1113.00		0.95	0.10	0.18	
5	APFC	Optimize the Power Factor	1.28	0.00	0.00	0.66	4.04
6	Sanct. Demand (KVA)	To Increase Sanctioned Demand 55 kVA to 70 kVA	0.00	0.00	0.00	0.36	0.00
	Tota	l	17.96	27059.15	23.00	3.12	5.76

Note: Estimated savings may base on operating conditions

During the Energy Audit, Total Estimated Investment of Rs. 17,96,000/- yields Total Estimated Savings of Rs. 3,12,000/- which 18 % of the Total Energy Cost of Rs. 17,44,436/- with an overall payback period of 5.76 Years.

#### **Other Recommendations:**

- A. Regular cleaning and maintenance of equipment's is important to reduce energy losses.
- B. Use of star rated equipment's is also strongly recommended specially in case of Fans and Air conditioning.
- C. Cleaning of ceiling fan and exhaust fan blades will reduce the drag on the fan and intern will reduce energy loss.
- D. Awareness amongst energy users is very essential step to reduce wastage of electricity
- E. Energy conservation awareness programs can be conducted once a year. Increasing energy awareness of energy users motivates them to work as a team can lead to reductions in energy consumption and save the money.

Year	Investment (Rs. In Lacs )	Saving ( Rs.In Lacs /Year )	Cum Savings(Rs Lakh)	Net savings (Rs Lakh)
0	-18	0	0	-18
1	0	3	3	-15
2	0	3	6	-12
3	0	3	9	-9
4	0	3	12	-5



Year	Investment (Rs. In Lacs )	Saving ( Rs.In Lacs /Year )	Cum Savings(Rs Lakh)	Net savings (Rs Lakh)
5	0	3	16	-2
6	0	3	19	1
7	0	3	22	4
8	0	3	25	7
9	0	3	28	10
10	0	3	31	13
11	0	3	34	16
12	0	3	37	19
13	0	3	41	23
14	0	3	44	26
15	0	3	47	29

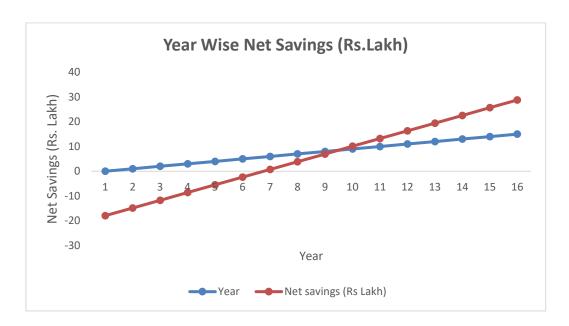


Figure 1 Net Savings (Rs. Lakhs) Vs Year

For PPS Energy Solutions Pvt. Ltd.

2001' PES

Dr. Ravi G. Deshmukh Energy Auditor Class - A MEDA/ECN/2021-22/EA-11



## 2. GENERAL AUDIT REVIEW

Facility can implement faster payback energy conservation measures (ECMs) which have already been considered and for which the ECMs are fully developed.

#### Other General Points:

- 1. Energy conservation awareness programs can be conducted once a year. Increasing energy awareness of staff, students and motivating them to work as a team can lead to reductions in energy consumption and save the money. Savings estimates range in the order of 5 to 10%. When implemented effectively these savings can be realized quickly and cost effectively.
- 2. Most of the fans are of older design and not energy inefficient.
- 3. Most of the places the tube light installed are energy efficient and fittings are in healthy condition.
- 4. Natural day light is efficiently used in corridor and few classrooms and labs areas.

It is believed that with the current approach and organization of energy management, energy can be reduced in a systematic, cost effective manner. We hope that this report will help facility to implement these changes and provide direction to the Energy Management Team.



### 3. ABOUT ENERGY AUDIT

#### **Objective**

The overall objective of the assignment is to quantify energy saving in existing system and achieve reduction in energy consumption pattern.

Hence, the detail objectives are as under,

- 1. To calculate the energy consumption
- 2. To evaluate the performance of the equipment
- 3. To find out the energy saving opportunities
- 4. To quantify the total energy savings
- 5. To find out the ways to achieve energy efficiency

#### 3.1. Scope of Work

Following is the scope of work envisaged for this assignment,

#### **Data Collection**

To collect the details of various electrical and mechanical system and their ratings, the available drawings and details shall be studied. Detail load list shall be prepared and checked.

#### A, B, C Analysis

With the details available from load list, analysis shall be carried out depending on the present usage trends. All the power consuming equipment's shall be classified in three categories depending on their ratings, condition and operating time. The area for larger potentials for savings shall be identified.

#### **Field Study**

The detail field study on site shall include the following as well as all other measures required for energy audit study,

- a. Lay out the system and study of Electrical distribution
- b. Study of area wise power distribution and Measurement of power consumption
- c. Study of instrumentation provided
- d. Measurement of motor currents, voltages, power etc. parameters by energy analyzer and measurement of water flow, pressures etc. parameters of pumps simultaneously and



other measurements as needed to characterize the system and required for calculating efficiency at various combinations

- e. Study of air conditioner operations and system requirements
- f. Analysis of readings obtained from field with the standard consumption.

#### 3.2. Approach and Methodology

- 1. Understanding the Scope of Work and Resource Planning
- 2. Identification of Key Personnel for the assignment/project
- 3. Structured Organization Matrix
- 4. Steps in preparing and implementing energy audit assignment
  - a) Discussions with key facility personnel
  - b) Site visits and conducting "walk-through audit".
  - c) Preliminary Data Collection through questionnaire before audit team's site visit
  - d) Steps for conducting the detailed audit
    - Plan the activities of site data collection in coordination with the facility incharge.
    - Study the existing operations involving energy consumption
    - Collect and collate the energy consumption data with respect to electricity consumption
    - Conduct performance tests to assess the efficiency of the system equipment/ electricity distribution, lighting, and identify energy losses.
    - Discuss with facility personnel about identified energy losses.
- 5. List proposed efficiency measures
  - Develop a set of potential efficiency improvement proposals
  - Baseline parameters
  - Data presentation
  - System mapping
  - List of potential Energy Savings proposals with cost benefit analysis.
  - Review of current operation & maintenance practices
- 6. Preparation of the Draft Energy Audit Report
- 7. Preparation and submission of final Energy Audit Report after discussion with concerned persons



## 4. ENERGY DETAILS

Maharashtra State Electricity Distribution Company Limited (MSEDCL) provides the electricity supply for facility. Billing is carried out with the help of Two meter according to 146 HT-VIII B Tariff.

Detailed Energy Audit was conducted for the load connected to the mains supply used.

Mainly energy is used on this facility for the following purposes:

- 1) Lighting Load
- 2) Ceiling Fans
- 3) Water Cooler
- 4) Water Pump
- 5) Air Conditioner
- 6) Other Appliances

Based on above it is clear that followings equipment's have highest potential for energy savings

**Table 1 Name of Equipment** 

Sr. No.	Name of the Equipment									
1	Lighting Load									
2	Ceiling Fan									
3	Water Cooler									
4	Water Pump									
5	Air Conditioner									
6	Other Appliances									

#### 4.1. Electricity Bill Analysis

#### 4.1.1. Details of Consumer No.: 318719023920

#### **Consumer Details**

**Table 2 Consumer Details** 

Parameter	Details
Consumer No.	318719023920
Consumer Name	The Principal, College of Engineering & Tech
Address	AT Babhulgaon Tq. & Dt. Akola
Pin Code	444000
Connected load ( KW)	250.00
65% of con. Demand (KVA)	35.75
Sanctioned Load (KW)	250
Sanct. Demand (KVA)	55
Tariff	146 HT-VIII B
Bu/ Circle No	610

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## **Consumption Details**

**Table 3 Billing Data** 

						•	able 3 Billing D	atu					
Month	kWH	KVAH	Billed MD	Demand Rate (Rs/KVA)	Billed PF	Industrial Units	Basic Unit rate (Rs/kWh)	Demand Charges (Rs)	Energy Charges (Rs)	TOD (Rs)	Electricity Duty (Rs)	Excess MD Charges	Total Current Bill (Rs)
Oct-21	5543	6121.00	44	432	0.905	6121	9.21	109008.00	56374.00	-117.00	16525.00	0.00	96310.00
Nov-21	6414	7458.00	55	432	0.860	7458	9.21	23760.00	68688.18	386.00	20370.00	0.00	118640.00
Dec-21	6473	7690.00	41	432	0.841	7690	9.21	17712.00	70824.90	-750.00	112714.00	0.00	112710.00
Jan-22	6,067	6509.00	41	432	0.931	6509	9.21	17712.00	59947.89	-803.00	16905.00	0.00	98610.00
Feb-22	6,910	7175.00	48	432	0.963	7175	9.21	20736.00	66081.75	-73.90	19059.00	0.00	111164.00
Mar-22	10354	10715.00	56	432	0.966	10715	9.21	24192.00	98685.15	-162.80	27616.21	648.00	159530.00
Apr-22	10534	10814.00	67	454	0.974	10814	8.96	30418.00	96893.44	-121.00	30130.00	8172.00	175372.00
May-22	10736	11029.00	66	454	0.973	11029	8.96	29964.00	98819.84	121.00	30380.21	7491.00	175130.00
Jun-22	10487	10952.00	64	454	0.957	10952	8.96	29056.00	98129.92	672.30	33427.13	6129.00	192810.00
Jul-22	7380	7916.00	49	454	0.932	7916	8.96	22246.00	70927.36	81.00	23502.23	0.00	136940.00
Aug-22	10514	11599.00	68	454	0.906	11599	8.96	30872.00	103927.04	833.00	35944.30	8853.00	207340.00
Sep-22	8217	8672.00	62	454	0.947	8672	8.96	28148.00	77701.12	177.00	27455.11	4767.00	159880.00
Avg	8302	8888	55	443	0.930	8888	9.09	31985	80583	20	32836	3005	145370
Max	10736	11599	68	454	0.974	11599	9.21	109008	103927	833	112714	8853	207340
Min	5543	6121	41	432	0.841	6121	8.96	17712	56374	-803	16525	0	96310
Sum	99629	106650				106650		383824	967001	243	394028	36060	1744436



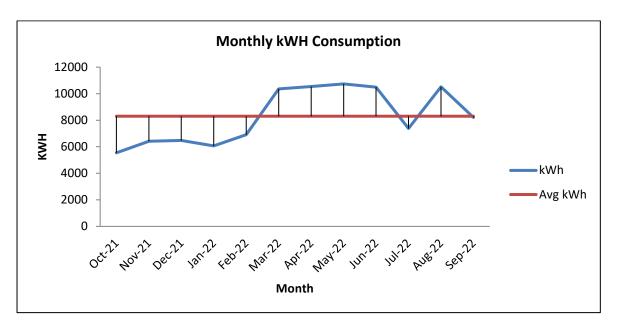
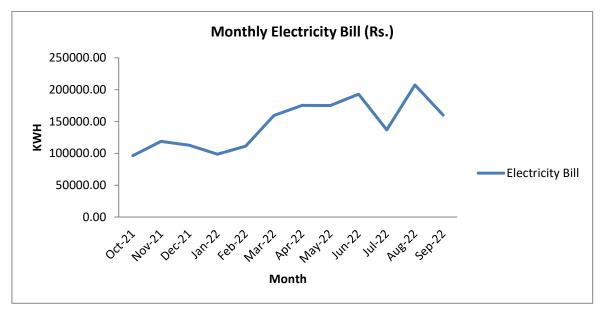
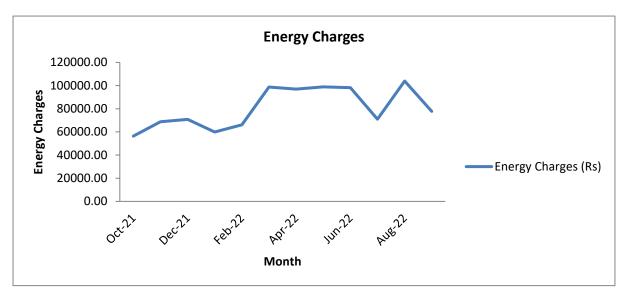


Figure 2 Monthly kWh Consumption



**Figure 3 Monthly Electricity Bill** 





**Figure 4 Monthly Energy Charges** 

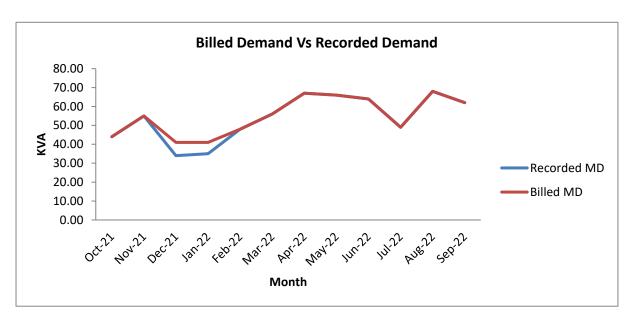
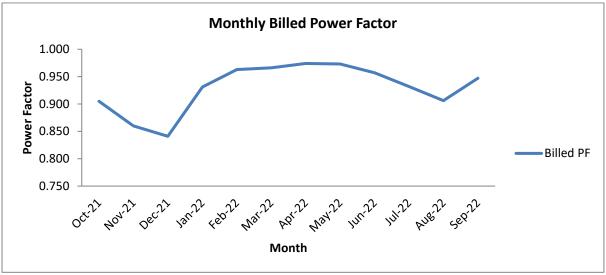
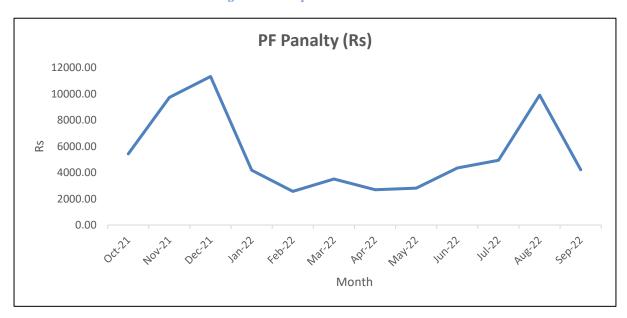


Figure 5 Monthly Billed Demand and Reached Demand





**Figure 6 Monthly Billed Power Factor** 



**Figure 7 Monthly Power Factor Penalty** 

#### **Comments**:

- 1. Average monthly units consumed is 8,302 kWh equivalent to Rs. 80,583/-
- 2. Average electricity charges works out to be Rs. 9.09/-



Table 4 Billing Data – Zone wise Consumption and Demand

Month	"A" Zone Units	"A" Zone Demand	"B" Zone Units	"B" Zone Demand	"C" Zone Units	"C" Zone Demand	"D" Zone Units	"D" Zone Demand	TOD (Rs)		
Oct-21	1338	0.00	2863	44.00	741	0.00	1179	0.00	-117.00		
Nov- 21	1267	19.00	38839	54.00	1001	55.00	1351	46.00	386.00		
Dec- 21	1937	21.00	3565	34.00	840	28.00	1348	22.00	-750.00		
Jan-22	1788	12.00	2782	35.00	848	24.00	1091	17.00	-803.00		
Feb-22	1390	14.00	3688	48.00	989	33.00	1109	21.00	-73.90		
Mar- 22	1906	15.00	5963	56.00	1448	49.00	1398	21.00	-162.80		
Apr-22	1904	16.00	6026	67.00	1462	55.00	1423	27.00	-121.00		
May- 22	2173	17.00	5189	66.00	2177	57.00	1490	28.00	121.00		
Jun-22	1430	18.00	6427	64.00	1961	54.00	1135	30.00	672.30		
Jul-22	1228	19.00	4623	49.00	1161	41.00	904	33.00	81.00		
Aug- 22	1268	11.00	7279	68.00	2072	63.00	980	40.00	833.00		
Sep-22	1177	11.00	5375	62.00	1295	51.00	824	27.00	177.00		
Avg	1567	14	7718	54	1333	43	1186	26	20		
Max	2173	21	38839	68	2177	63	1490	46	833		
Min	1177	0	2782	34	741	0	824	0	-803		
Sum	18806		92619		15995		14232		243		

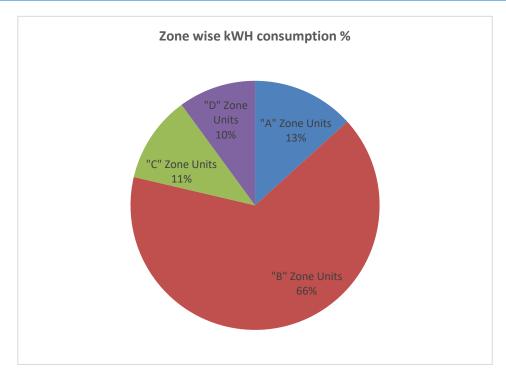


Figure 8 Zone wise kWh Consumption %



## 4.2. Connected Load Quantity of Buildings

**Table 5 Connected Load of Facility** 

Table 5 Connected Load of Facility															
	Wat	Ma	Main Building		School	of Archi	tecture	Computer Building			Work	Gest	Total	Total	
Fixtures	tage	Groun	First	Second	Groun	First	Second	Groun	First	Second	Third	shop		Qty	Connected
		d Floor	Floor	Floor	d Floor	Floor	Floor	d Floor	Floor	Floor	Floor	55		~-7	Load in KW
Ceiling Fan	75	97	86	97	19	24	27	10	13	12	23		4	412	30.90
Ceiling Fan	100	54	7	26										87	8.70
LED TubeLight	20	45	16	12	5	5		1					4	88	1.76
LED Light POP	12													0	0.00
CFL TubeLight	36	78	25	23				3	6					135	4.86
CFL TubeLight	28	7	12											19	0.53
CFL TubeLight	40	15	89	108	15	20	32	10	10	13	25			337	13.48
Computer	200	120	65	20	1	1			10	81	240			538	107.60
Printer	150	22	21	3										46	6.90
LED POP	5												12	12	0.06
LED POP	15													0	0.00
Projector	150	2	2											4	0.60
CPU	100													0	0.00
TubeLight	40	1												1	0.04
Laptop	100													0	0.00
Water Cooler	150		1											1	0.15
Oven	200 0		1											1	2.00
Exhaust Fan	55		2					2		2				6	0.33
Exhaust Fan	110		3											3	0.33
Lab Equipment	200													0	0.00
Fridge 5 star	240		1											1	0.24
Multiprocessor control system	100 0		1											1	1.00



	VA/ot	Main Building		School	of Archi	tecture	C	Compute	er Building		Moule	Cost	Total	Total	
Fixtures	Wat tage	Groun d Floor	First Floor	Second Floor	Groun d Floor	First Floor	Second Floor	Groun d Floor	First Floor	Second Floor	Third Floor	Work shop	Gest Room	Total Qty	Connected Load in KW
Air Conditioner (3*)	226 6		1										1	2	4.53
Geyser	200 0												1	1	2.00
Exhaust Fan	35												1	1	0.04
Fridge small	350												1	1	0.35
Street Light	30												4	4	0.12
Street Light	10												10	10	0.10
Submersible pump motor	380 0												1	1	3.80
Submersible pump motor	380 0												1	1	3.80
Xerox Machine	500	1												1	0.50
Water Cooler (100Ltr)	450			1										1	0.45
Sound System	350			1										1	0.35
Exhaust Fan	75			2										2	0.15
Chemical shop machine	250											8		8	2.00
Poly Workshop machine	150											15		15	2.25
Fluid Mechanical lab Machine	200											3		3	0.60
Welding Section Machine	200											7		7	1.40
Bulb	40				1									1	0.04
Water Cooler (50Ltr)	250				1									1	0.25



	Wat	Ma	ain Build	ing	School	of Archi	tecture	C	ompute	r Building		Work	Gest	Total	Total
Fixtures	tage	Groun d Floor	First Floor	Second Floor	Groun d Floor	First Floor	Second Floor	Groun d Floor	First Floor	Second Floor	Third Floor	shop	Room	Qty	Connected Load in KW
Exhaust Fan	65				1									1	0.07
Air Conditioner (1TR)	135 0				1									1	1.35
Air Conditioner (1.5 TR)	197 0							1						1	1.97
Water Cooler (150Ltr)	600							1						1	0.60
CFL Bulb	18	16												16	0.29
Xerox Machine	500	1												1	0.50
Split A/C (1.5 TR)	198 0	4												4	7.92
Square LED Fitting	18	26												26	0.47
Square LED Fitting	9	15												15	0.14
Water Cooler (150Ltr)	600	2												2	1.20
Wall Fan	55	1												1	0.06
											1822	216.76			



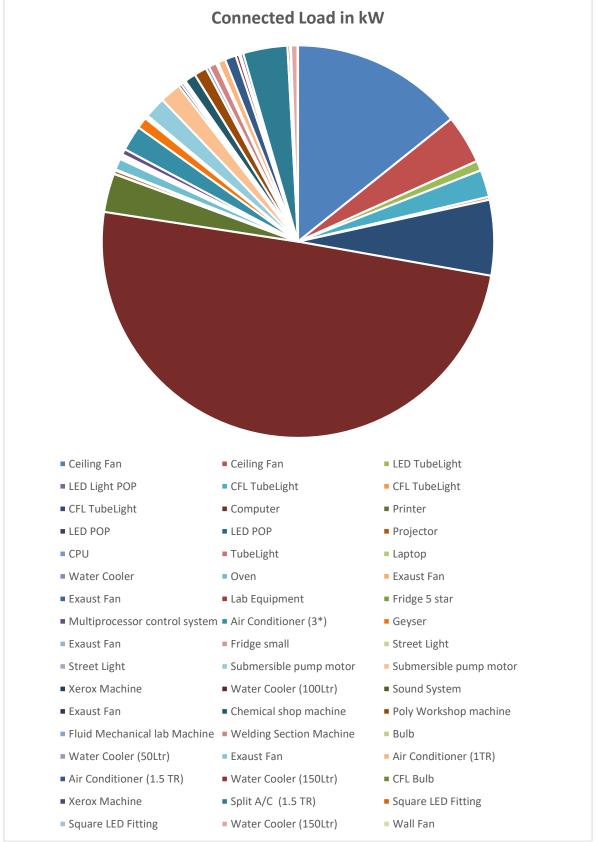


Figure 9 Distribution of Connected Load



## 5. ACTUAL MEASUREMENTS

#### 5.1. Study of Loading Pattern for 318719023920:

The Three-phase portable power analyzer was installed at incoming panel and data is recorded. Following data shows the loading pattern, Voltage, Current PF variation.



Figure 10 Main Incomer

Table 6 Study of Loading Pattern of 366556000438

Parameter		R-Phase	Y-Phase	B-Phase	Total/Neutral
	Avg	421.34	421.13	421.09	-
Voltage (V)	Max	441.10	441.80	441.70	-
	Min	351.80	351.40	351.40	-
	Avg	12.65	15.00	10.58	6.84
Current (A)	Max	27.57	35.36	32.95	21.54
	Min	8.64	8.80	4.62	2.46
	Avg	1489.16	3028.44	1802.06	6319.68
Active Power (W)	Max	6272.00	8005.00	7106.00	20932.00
(VV)	Min		1125.00	24.00	1200.00
	Avg	0.46	0.77	0.55	0.58
<b>Power Factor</b>	Max	1.00	1.00	1.00	0.96
	Min	0.01	0.53	0.05	0.20

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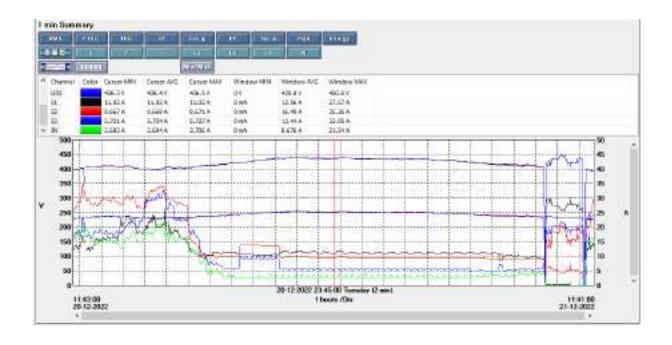
Parameter		R-Phase	Y-Phase	B-Phase	Total/Neutral
	Avg	1.15	1.17	1.12	-
V % THD	Max	1.77	1.62	1.74	-
	Min	0.67	0.70	0.55	-
	Avg	20.48	15.10	58.10	-
I % THD	Max	35.08	37.86	87.49	-
	Min	14.18	7.94	24.43	-

#### **Comments:**

- 1) Average, Maximum and Minimum variations for all the Phases is Not within the limit of  $\pm$ 0%
- 2) The voltage unbalance between the Phases is Absent.
- 3) The current unbalance between the Phases is Present.
- 4) Total Harmonic Distortion for voltage is within the limits of 5% and Total Harmonic Distortion for Current is Not within the limit of 15%.

#### **Recommendation:**

1) To minimize the Neutral current, it is recommended to balance the load equally among the three phases.





## **Voltage Variation:**

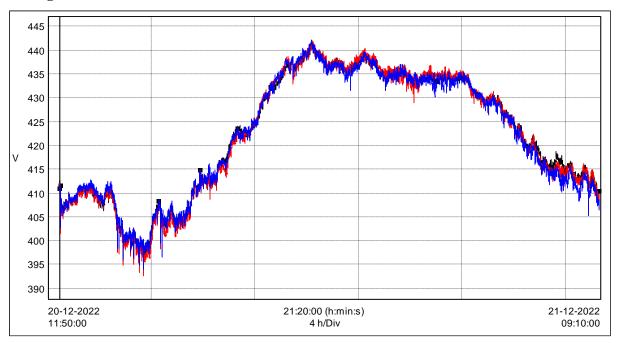


Figure 11 Voltage vs Time Period

#### **Current Variation:**

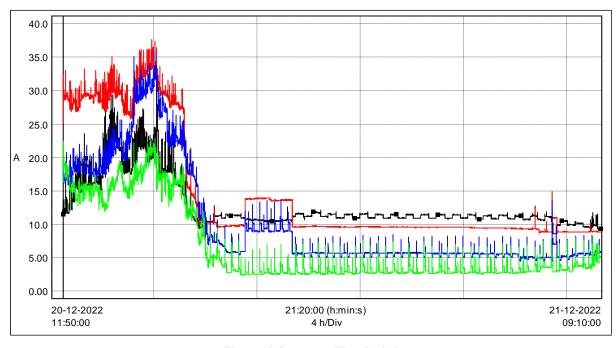


Figure 12 Current vs Time Period



#### **Power Variation:**

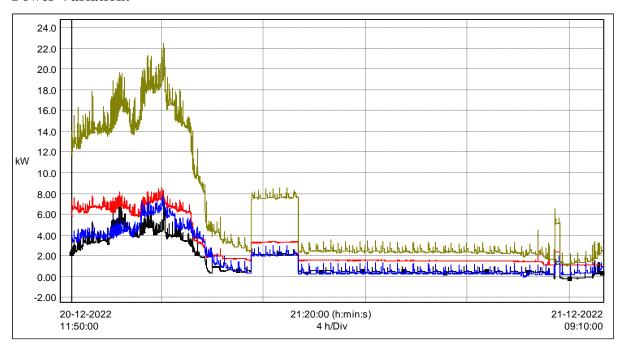
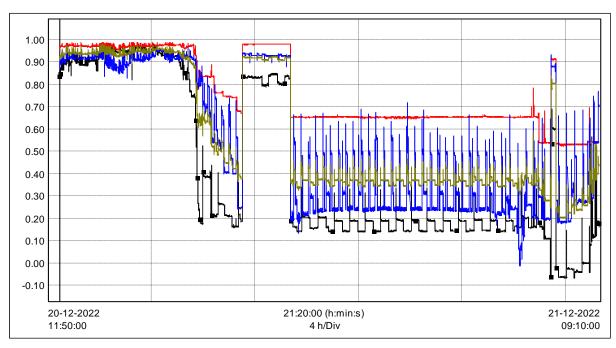


Figure 13 Power vs Time Period

#### **Power Factor Variation:**



**Figure 14 Power Factor vs Time Period** 

Detailed Energy Audit Report – College of Engineering and Technology, Akola



## **Voltage Total Harmonic Distortion Variation:**

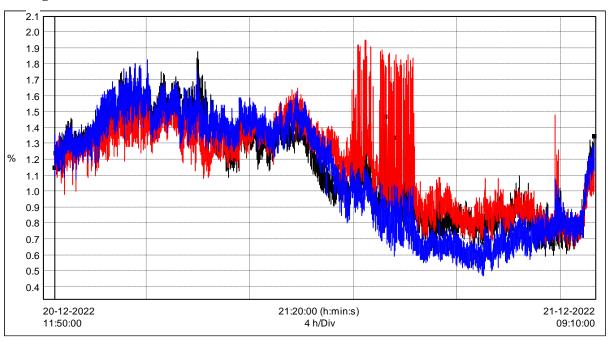


Figure 15 Voltage THD % vs Time Period

#### **CurrentTotal Harmonic Distortion Variation:**

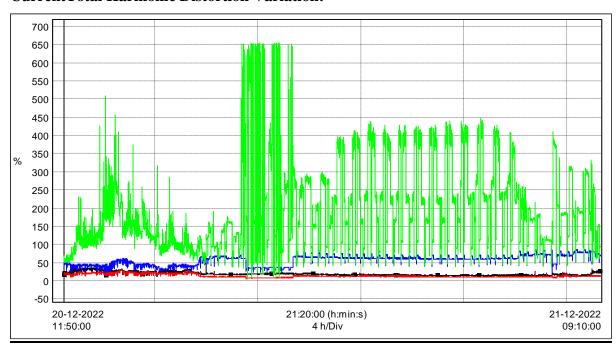


Figure 16 Current THD % vs Time Period



## 6. ENERGY CONSERVATION MEASURES

#### ECM 1: Replacement of Tube Lights with More Efficient Lights

			Estimated	Saving			
ECM	Energy efficiency improvement	Investment Rs. In	Electricity	Carbon credit	Estimated Savings	Estimated Payback	
No.	measures	Lakh	kWh	(Tons of CO <sub>2</sub> )	Rs. In Lacs	Years	
1	Replacement of conventional lights with suitable LEDs	5.56	12220.20	10.39	1.11	4.47	



**Figure 17 Lighting Fixture** 

#### **Observations:**

Facility has installed Tube Light of 28W, 36 W and 40 W in their premises

#### **Recommendations:**

During energy audit, it is observed that facility has installed Tube Light of 28W, 36 W and 40 W at some of the places in the facility Also energy team at facility has already replaced some of the CFLs with LEDs. The operating hours for these lightings are around 4.5 hours. Tube Light of 28W, 36 W and 40 W with equivalent LED fixture thereby achieving significant reduction in energy consumption. The LEDs could be replaced in such a manner that it has same fixture so there will not be retrofitting cost attached to the replacement. The replacement could be done in a phased manner. LED lights have better efficacy as well as better lifetime than conventional lights

# Detailed Energy Audit Report – College of Engineering and Technology, Akola



## **Energy Saving Calculations:**

Particular	Unit	Value
Energy Saving Calculat	tion	
Power consumption of existing lights	KW	18.87
Power consumption of suitable LED light	KW	9.82
Average power saving after replacement with LED light	KW	9.05
Replacement of conventional lights with suitable LEDs	Nos	491
Average working hour per day	Hrs	4.5
No. of working days in a year	Days	300
Cost Benefit Calculati	on	
Annual Energy Saving potential	kWh	12220
Electricity tariff	Rs/unit	9.09
Annual Cost Saving	Rs. Lakh	1.11
Total investment cost	Rs. Lakh	4.96
Annual Saving	Rs. Lakh	1.11
Simple Payback Period	Years	4.47



### **Investment Details**

Type of Exisitng Fitting	Wattage	Qty	Proposed LED W	CSR NO	Price - Rs/Unit	Dismantling cost	TOTAL COST	Existing KW	Proposed KW	Saved kW	Investment Rs Lakh	GST 12%	Total Investment
Tube Light	40	337	20	2-1-23	926	15	3.26	13.48	6.74	6.74	3.26		
Tube Light	36	135	20	2-1-23	926	15	1.39	4.86	2.70	2.16	1.39		
Tube Light	28	19	20	2-1-23	926	15	0.31	0.53	0.38	0.15	0.31		
TOTAL		491			2778.00	45.00	4.96	18.87	9.82	9.05	4.96	0.60	5.56



## **Investment Details**

CSR no	Description	Material	Labour	Total	Dismantling cost	Quantity	Total Cost				
2-1-23	Supplying & erecting LED 20W tube light fitting (4 feet) with aluminium housing, heat sink, integrated HF electronic driver complete.	881	45	926	15	337	325952				
2-1-23	Supplying & erecting LED 20W tube light fitting (4 feet) with aluminium housing, heat sink, integrated HF electronic driver complete.	881	45	926	15	135	138900				
2-1-23	Supplying & erecting LED 20W tube light fitting (4 feet) with aluminium housing, heat sink, integrated HF electronic driver complete.	881	45	926	15	19	31484				
	Total										
	12% GST on to	otal Investn	nent cost				0.60				
	Total cost						5.56				



## ECM 2: Replacement of Old Fan with Energy Efficient Super Fan

			Estimated S	aving		
ECM	Energy efficiency improvement	Investment Rs. In Lakh	Electricity	Carbon credit	Estimated Savings Rs. In	Estimated Payback Years
No.	measures	NS. III LAKII	kWh	(Tons of CO <sub>2</sub> )	Lacs	Fayback reals
2	Replacement of existing fans with energy efficient Super fans	11.10	13635.16	11.59	1.24	8.96



**Figure 18 Ceiling Fans** 

### **Observations:**

During energy audit, it is observed that facility has old 100 W and 75 W fan and its energy consumption is on higher side.

## **Recommendations:**

During energy audit, it is observed that facility has installed non star rated fan of 100 W and 75 W so we recommend to replace energy consuming fan with energy efficient super fan



# **Energy Saving Calculations:**

Particular	Unit	value
Existing energy consumption of Fan	kWh/year	34848
Wattage of Energy Efficient Super Fan	Watt	35
Energy consumption after replacing with Energy Efficient Super Fan	kWh/year	15369
Operating hrs/day	Hrs/day	4
No. of working days in a year	Days	220
Diversity factor	%	70%
Annual Saving	kWh/year	13635
Unit rate	Rs/kWh	9.09
Annual Saving	Rs. In Lacs	1.24

Fan category	Nos	Estimated Running kW
Ceiling Fan 100W	87	8.70
Ceiling Fan 75 W	412	30.90
Total	499	39.60

## **Investment Details**

CSR No	Description	Material	Labour	Total	Quantity	<b>Total Cost</b>
2-14-4	Dismantling the existing ceiling fan /exhaust fan / cabin fan / bracket fan complete with accessories, G.I. down rod, frame etc. and making the site clear.	0	37	37	499	18463
2-12-21.	Supplying and erecting five star rated energy saving Ceiling fan 230 V A.C. 50 cycles 1200 mm complete erected in position as per specification no. FG-FN/CF	1858	91	1949	499	972551
	Total					9.91
	12% GST on total Investment cost					1.19
	Total cost					11.10



ECM 3: Optimization of Set Temperature of ACs

	Energy efficiency		Estimated Saving		Estimated Saving Saving		Savings	Davidsonik
Sl. No.	improvement	Investment Rs. In Lacs	Electricity	Carbon credit	Rs. In	Payback Year		
	measures	N3. III Lacs	kWh	(Tons of Co2)	Lacs	rear		
3	Optimize the temperature setting to 23-25 degree Celsius	0.00	90.79	0.08	0.01	0.00		

#### **Observations:**

Facility has installed Split AC of 1 Ton and 1.5 Ton of 3 star and 5 star in their premises

#### **Recommendations:**

During assessment, it is observed that Split AC! of 1 Ton and 1.5 Ton of 3 star and 5 star set point was 22<sup>0</sup> C. Hence, it is recommended to increase set temperature setting to 23<sup>0</sup> C as well as improve maintenance of AC frequency.

It is known that, a 1°C raise in evaporator temperature can help to save almost 3% on power consumption (this also can be verified from BEE guideline: Chapter 4. HVAC and Refrigeration System).

The TR capacity of the same refrigeration will also increase with increase in the evaporator temperature, as given in table below:

Effect of variation in Evaporator Temperature on Compressor Power Consumption					
Evaporator Temperature (°C)	Refrigeration Capacity* (tons)	Specific Power Consumption	Increase in kW/ton (%)		
5	67.58	0.81	-		
0	56.07	0.94	16		
-5	45.98	1.08	33		
-10	37.2	1.25	54		
-20	23.12	1.67	106		

<sup>\*</sup> Condenser temperature 40°C



# **Energy Saving Calculations:**

Particular	Unit	Value
Estimated Annual Consumption of ACs	kWh/hr	3026
Estimated Saving	%	3%
Operating Hrs per day	hrs/day	4
Operating days per year	Days/year	100
Estimated Saving	kWh/year	91
Unit Rate	Rs/kWh	9.09
Annual Saving	Rs Lakh/year	0.01

Sr No	Туре	Wattege	Qty	Annual Consumption
1	Air Conditioner (1TR)	1350	1	540
2	Air Conditioner (1.5 TR)	1970	1	788
3	Split A/C (1.5 TR)	1980	4	792
4	Air Conditioner (3*)	2266	2	906
	Total		8	3026



# ECM 4: Optimization of Water Cooler

			Estimated Saving			
ECM	Energy efficiency improvement	Investment Rs. In	Electricity	Carbon credit	Estimated Savings Rs. In	Estimated Payback
No.	measures	Lakh	kWh	(Tons of CO <sub>2</sub> )	Lacs	Years
4	Optimization of Water Cooler	0.02	1113.00	0.95	0.10	0.18



Figure 19 Water Cooler

#### **Observations:**

Facility has 6 nos. of Water Cooler 3 of 600 W, 1 of 450 W, 1 of 250 W, 1 of 150 W and power of Water coolers is continuously On for 7 hours per day.

#### **Recommendation:**

It is recommended to install Temperature control circuit which will turn on power of Water cooler at 21 deg C and turn off power when temperature of water reaches to 16 Deg C. Calculations are done for Energy saving considering automatic power ON of water cooler for 3.5 hours per day



# **Energy Saving Calculations:**

Particular	Unit	Value
Energy Saving Calcul	ation	
Power consumption of RO and Water Cooler	KW	2.65
Supply Water Temperature	Deg C	26.00
Inlet Temperature T1	Deg C	21.00
Outlet Temperature T2	Deg C	16.00
Average working hour per day	Hrs	7
No. of working days in a year	Days	120
Existing consumption of Water cooler without automation	kWh/year	2226.00
Energy consumption of of water cooler with control circuit	kWh/year	1113.00
Cost Benefit Calcula	ntion	
Annual Energy Saving potential	kWh/year	1113
Electricity tariff	Rs/unit	9.09
Annual Cost Saving	Rs. Lakh	0.10
Total investment cost	Rs. Lakh	0.02
Annual Saving	Rs. Lakh	0.10
Simple Payback Period	Years	0.18

Name of Equipment	Wattage	Qty	Existing KW
Water Cooler (150Ltr)	600	3	1.80
Water Cooler (100Ltr)	450	1	0.45
Water Cooler (50Ltr)	250	1	0.25
Water Cooler	150	1	0.15
TOTAL		6.00	2.65



## ECM 5: Optimization of Power Factor

ECM. No.	Energy efficiency improvement measures	Investment Rs. In Lacs	Savings Rs. In Lacs	Payback Year
5	Optimize the Power Factor	1.28	0.66	4.04



Figure 20 Main Panel

## **Observations:**

From last 12 months' electricity bill analysis, average billed power factor is 0.929

### **Recommendations:**

It is recommended to install capacitor banks of 85 KVAR with APFC panel

After implementation of recommendation gained estimated annual saving and payback is tabulated below



# **Energy Saving Calculations:**

Particular	Value	Unit
Total Annual Consumption	99629	kWh/Year
Unit Rate	9.09	Rs./kWh
Total Annual Energy Charges	905627.61	Rs./year
With Operation of all Capacitor banks, Annual Energy Saving	31696.97	Rs./year
Annual Energy Saving	0.32	Rs (Lakhs)/year
Billed PF Penalty	0.66	Rs (Lakhs)/year
Present Billed Power Facor	0.929	
Desired Billed Power Factor	1	
Multipying Factor	0.395	
Total Connected Load	216	kW
Size of required Capacitor Bank	85.32	kVAR
Rate of Capacitor Bank	1500	Rs./KVAR
Total Investment	1.28	Rs.
Payback	4.04	Years

Month	Billed PF	PF Penalty (Rs)
Oct-21	0.905	5425.07
Nov-21	0.860	9733.39
Dec-21	0.841	11327.80
Jan-22	0.931	4182.57
Feb-22	0.963	2567.93
Mar-22	0.966	3515.53
Apr-22	0.974	2697.57
May-22	0.973	2817.67
Jun-22	0.957	4354.33
Jul-22	0.932	4934.81
Aug-22	0.906	9910.01
Sep-22	0.947	4224.05
Avg	0.93	5474.23
Max	0.97	11327.80
Min	0.84	2567.93
Sum		65690.73



### ECM 6: To Increase Sanctioned Demand 55 kVA to 70 kVA

	Energy efficiency improvement measures	Investment Rs. In Lakh	Estimated Saving			
ECM			Electricity	Carbon credit	Estimated Savings	Estimated Payback
No.			kWh	(Tons of CO <sub>2</sub> )	Rs. In Lacs	Years
6	To Increase Sanctioned Demand 55 kVA to 70 kVA	0.00	0.00	0.00	0.36	0.00

### **Observations:**

From last 12 months' electricity bill analysis, it is observed that sanction demand for the facility is 55 kVA. Actual reached Demand is last 12 months is exceeded for 6 times. Hence facility has paid penalty under the title excess demand charges in monthly electricity bill.

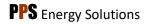
#### **Recommendations:**

It is recommended to increase the Contract Demand from 55 kVA to 70 kVA

After implementation of recommendation gained estimated annual saving and payback is tabulated below

## **Energy Saving Calculations:**

Cost Benefit Calculation			
Penalty Charges For Excess Demand	Rs. Lakh	0.36	
Annual Cost Saving	Rs. Lakh	0.36	
Total investment cost	Rs. Lakh	0.00	
Annual Saving	Rs. Lakh	0.36	
Simple Payback Period	Years	0.00	





Month	Sanctioned Contract Demand (kVA)	Recorded/Billed Contract Demand (kVA)	Recommended Contract Demand (kVA)	Demand Charges (Rs)	Excess MD Charges
Oct-21	55	44	70	109008.00	0.00
Nov-21	55	55	70	23760.00	0.00
Dec-21	55	41	70	17712.00	0.00
Jan-22	55	41	70	17712.00	0.00
Feb-22	55	48	70	20736.00	0.00
Mar-22	55	56	70	24192.00	648.00
Apr-22	55	67	70	30418.00	8172.00
May-22	55	66	70	29964.00	7491.00
Jun-22	55	64	70	29056.00	6129.00
Jul-22	55	49	70	22246.00	0.00
Aug-22	55	68	70	30872.00	8853.00
Sep-22	55	62	70	28148.00	4767.00
Avg		55		31985.33	3005.00
Max		68		109008.00	8853.00
Min		41		17712.00	0.00
Sum		1322		383824.00	36060.00



# 7. List of Instruments

# **POWER ANALYSER**



Picture 1 ALM 20 Power Analyzer

ALM 20 Power Analyzer is designed for Measuring power network parameters

Number of channels	3U/3I
Voltage (TRMS AC + DC)	100V to 2000V ph-ph /50V to 1000V ph-N
Voltage ratio	Up to 650 kV
Current (TRMS AC + DC)	5mA to 10,000 Aac / 50 mA to 5,000 Adc (depending on Clamp)
Current ratio	Up to 25 kA
Frequency	42.5 - 69 Hz, 340 - 460Hz
Power values	W, VA, VAr, VAD, PF, DPF, cos ø, tanø
Energy values	Wh, VAh, VArh
Harmonics, THD	on V, U, I & In up to 50th order
Electrical safety	IEC 61010, 1000V CAT III / 600V CAT IV
Protection	IP54



# **DIGITAL CLAMP METER**



Picture 2 MECO 3150 DIGITAL CLAMP METER

Power Clamp meter is a Portable Digital multi-functional measuring instrument. Designed for Measuring selected power network parameters, AC/DC Voltage, AC/DC current, Resistance, Continuity, Diode and Frequency.

DC VOLTAGE (Auto Ranging)		
Ranges	4V, 40V, 400V, 1000V	
Overload Protection	1200V DC/800V AC	
AC VOLTAGE (Auto Ranging) 40-56	DOHz	
Range	4V, 40V, 400V, 750V	
Overload Protection	1200V DC/800V AC	
RESISTANCE (Auto Ranging)		
Range	400Ω, 4ΚΩ, 40ΚΩ, 400ΚΩ, 4ΜΩ, 40ΜΩ	
Test Current	$0.7$ mA on $400\Omega$ , $0.1$ mA on $4$ K $\Omega$	
Diode Test		
Measurement Current	1.0 ± 0.6 mA Approx	
Open Circuit Voltage	0.4V Approx	
Overload Protection	500V DC / AC	
Frequency (Auto Ranging)		
Pango	10.00Hz, 50.00Hz, 500.0Hz, 5.000kHz,	
Range	50.00kHz, 500.0kHz	
Sensitivity	3V	
Overvoltage Protection	200V DC or AC peak	



# **DIGITAL CLAMP METER**



Picture 3 RISH POWER CLAMP 1000 A/400 A AC-DC

Power Clamp meter is a Portable Digital multi-functional measuring instrument. Designed for Measuring selected power network parameters, AC/DC Voltage, AC/DC current, Resistance, Continuity, Diode and Frequency.

Measuring function	Measuring range
	9.999 kWh
kWh	99.99 kWh
KVVII	999.9 kWh
	9999 kWh
Ahr	999.9 Ahr
Phase angle	0.0°360.0°
Power Factor	-101
Harmonics (RMS & %)	113
Trainformes (Rivis & 70)	1449
THD	099.9%
Crest Factor	1.02.9
Crest ractor	3.05.0
Power Clamp 1000A peak	1400 A/ 1400 V
Power Clamp 400A peak	100 A
Fower Clamp 400A peak	560 A/ 1000 V
Power Clamp 1000A INRUSH	999.9 A
Power Clamp 400A INRUSH	99.99 A
Fower Clamp 400A INNOST	400 A
Resistance	9999 Ohm
Continuity	Below 40 Ohm



# THERMAL IMAGER



Picture 4 FLIR TG 167 Thermal imager

FLIR TG 167Thermal imager is designed to easily find unseen hot and cold spots in electrical cabinets or switch boxes, giving you quality image detail on even small connectors and wires.

Accuracy	±1.5% or 1.5°C (2.7°F)
Detector Type	Focal plane array (FPA), uncooled micro bolometer
IR Resolution	80 × 60 pixels
Laser	Dual diverging lasers indicate the temperature measurement area,
Lasei	activated by pulling the trigger
Memory Type	Micro SD card
Object Temperature Range	-25°C to 380°C (-13°F to 716°F)
Thermal Sensitivity/NETD	<150 mK
Display	2.0 in TFT LCD



## **INFRARED THERMOMETER**



Picture 5 HTC IRX 64 Infrared thermometer

HTC IRX 64 infrared thermometer is useful instrument to measure the surface temperature. Infrared thermometers are ideal for taking temperatures need to be tested from a distance. They provide accurate temperatures without ever having to touch the object you're measuring (and even if your subject is in motion).

Specification	Range
IR	-50°C~1050 °C
Contact	-50°C~1370 °C
IR Temp. Resolution	0.1°C
Basic Accuracy	+/- 1.5% of reading
Emissivity	Adjustable 0.10 ~ 1.0
Optical resolution	30:1



# **LUX METER**



Picture 6 Nishant NE 1010 Lux meter

Nishant NE 1010 Lux meter is used to measure the lux levels.

Measuring range	0 Lux ~200, 000 Lux/0 Fc~185, 806 Fc
A	± 3% rdg ± 0.5% f.s.( <10,000 Lux)
Accuracy	± 4% rdg ± 10% f.s.( >10,000 Lux)
Digital Updates	2 times/s
Photometric sensor	Silicon diode
Battery life	18 hours (continuous operation)
Operating temperature and humidity	0°C ~ 40°C, 10% RH ~ 90% RH
Storage temperature and humidity	-20°C ~ 50°C, 10% RH ~ 90% RH
Power	9V battery
Unit Size	52.5 x 52.5 x 166 mm
Auto power off	After 5 minutes



# 8. Solar PV System

Facility has installed grid tied Solar PV System of 51 kW on the Main building, Solar panel installation work is completed. MSEDCL Connection is pending.



Figure 21 Solar PV System

For PPS Energy Solutions Pvt. Ltd.

Zavi (pp3)

Dr. Ravi G. Deshmukh Energy Auditor Class - A MEDA/ECN/2021-22/EA-11



# 9. Site Photos













Figure 22 Site Photos

# **DETAILED ENERGY AUDIT REPORT**



College of Engineering and Technology, Akola

#### Address:

Babhulgaon (Jh) N.H. No-6, Nagpur Road, Akola, Maharashtra 444104

June 2019

Conducted By:

**PPS** Energy Solutions Pvt. Ltd.

**Engineering Consultants** 

Plot No-18, Girish Housing Society Warje, Pune – 411058, Maharashtra, India.

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This report was prepared for College of Engineering and Technology, Akola , Akola. The information herein is confidential and shall not be divulged to a third party without the prior written permission of PPS Energy Solutions Pvt. Ltd, Pune, its affiliates and subsidiaries, including PPS Energy Solutions Pvt. Ltd, and their respective officers, employees or agents, individually and collectively, referred to in this clause as 'PPSES'. PPS Energy assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant PPSES entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

Energy Efficiency Assessment report - College of Engineering and Technology, Akola

**ACKNOWLEDGEMENT** 

We express our sincere gratitude to the authorities of College of Engineering and Technology,

Akola for the trust given to us and offering the opportunity to conduct energy assessment. We

appreciate the initiative taken by the management.

We are grateful to College of Engineering and Technology, Akola for their initiative to undertake

Energy Audit and continuous help and support before and during the audit also we are thankful for

their positive support in undertaking the task of system mapping and energy efficiency assessment

of all electrical system, air-conditioners, utilities and other equipment.

PPS Energy Solutions Pvt. Ltd. Pune

**Contact Details from COET Akola-**

Dr. S.K. Deshmukh (Principal)- 9011023931

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#### **ENERGY AUDIT TEAM**

The company offers services pertaining to Energy and Engineering to clients across the globe. Our team is based in Pune, a city known for its software and engineering talent in India. We are a rapidly growing company field of power saving solution and we believe in "POWER SAVED IS POWER PRODUCED" which includes highly trained and experienced techno-managers, analysts, and engineers & detailers.

We are presently working in India (Maharashtra, Madhya Pradesh, Gujarat, Andhra Pradesh, Delhi, Orissa, Chhattisgarh, Bihar, Andhra Pradesh, Telangana, Assam, Rajasthan and Jharkhand) and Abroad (Bahrain, Stanford and Laos).

We serve in majorly four areas,

- Energy Audit, Management and System Evaluations.
- Power Distribution System Design, Evaluations and Monitoring.
- MEP Design and Project management.
- Research and Training.

#### **Team Members**

Name	Role	Field of expertise		
Mr. Prashant Darade	Energy Manager and Lead Auditor	Certified Energy Manager with 8 years of experience in Energy efficiency assessment, Industrial engineering sector		
Mr. Nilesh Saraf	Project Co-Coordinator, Verification of Electrical safety, Field Study	Graduate Engineer, Sr. Consultant, experience in Renewable Energy projects, energy efficiency assessment		
Mr. Milind Balpande	Field study, data tabulation and analysis	Electrical engineer, 2 years of experience in Energy Efficiency Assessment		
Miss. Utkarsha Bharate	SLD preparation, report preparation,	Graduate in Electrical &Power Engineering, 3 years of experience in Energy Efficiency Assessment		

## 1. Executive Summary

The Energy Efficiency Assessment was undertaken in order to evaluate energy performance and identify potential energy conservation measures. The assessment was undertaken in three steps, i.e. document review of data and information initially provided by facility, on site activity and preparation of this report.

The on-site activity was conducted by assessment team consist of discussion with staff, electricians, collection/review of further data and a field inspection of the facilities and equipment's.

The facility has executed a number of energy conservation measures at the time of audit itself.

This brief report has therefore sought to provide a high-level overview of the status of energy efficiency at College of Engineering and Technology, Akola , Akola, combined with an illustration of areas where further, previously unidentified savings opportunities may exist.

### 1.1 Summary of Recommended Energy Conservation Measures:

Our survey has identified further potential opportunities, ranging from "no & low cost" measures, through to those that will require significant capital expenditure.

			Estimate	d saving			
ECM No.	Energy efficiency improvement	Investment Rs. In	Electricity	Carbon credit	Estimated Savings Rs. In	Estimated	
140.	measures	Lakh	kWh	(Tons of CO <sub>2</sub> )	Lacs	Payback Years	
1	Replacement of existing fans (100,75,60 Watt) with energy efficient fans	15.42	36705	29	7.33	2.1	
2	Replacement of conventional lights (TFL) of 40W with suitable 18W LED Tubes	3.66	13026	10	5.44	0.7	
3	Optimize the AC temperature setting to 24°C	0.00	4018	3	0.47	Instant	
4	Power Factor correction	1.50	15072	12	3.01	0.5	

Note: Estimated savings alterations are on operating conditions and considering 7-8 hours per day operation and 180 days working per annum also the Investment figures mentioned in are only indicative, further detailed study is recommended

### 1.2 Prioritization of Energy Conservation Measures

On energy saving basis:

			Estimate	d saving			
ECM No.	Energy efficiency improvement	Investment Rs. In	Electricity	Carbon credit	Estimated Savings	Estimated Payback Years	
110.	measures	Lakh	kWh	(Tons of CO <sub>2</sub> )	Rs. In Lacs	Tayback Tears	
3	Optimize the AC temperature setting to 24°C	0.00	4018	3	0.47	Instant	
4	Power Factor correction	1.50	15072	12	3.01	0.5	
2	Replacement of conventional lights (TFL) of 40W with suitable 18W LED Tubes	3.66	13026	10	5.44	0.7	
1	Replacement of existing fans (100,75,60 Watt) with energy efficient fans	15.42	36705	29	7.33	2.1	

#### 1.3 General audit review

College of Engineering and Technology, Akola can implement faster payback energy conservation measures (ECMs) which have already been considered and for which the ECMs are fully developed.

### Other general points:

- 1. Awareness amongst students and staff is very essential step to reduce wastage of electricity.
- 2. Energy conservation awareness programs can be conducted once a year. Increasing energy awareness amongst employees and students will motivates them to work as a team can lead to reductions in energy consumption and save the money.
- 3. Savings estimate is in the range of 25 to 30%. When implemented effectively these savings can be realized quickly and cost effectively.

It is believed that with a revised approach and organization of energy management, the energy losses can be reduced in a systematic, cost effective manner. We hope that this report will help College of Engineering and Technology, Akola to implement these changes and provide direction to the Energy Management Team.

## 2. About College of Engineering and Technology, Akola

College of Engineering and Technology is located at Babhulgaon, Nagpur Road, Akola, is one of the constituent institutions of Shri Shivaji Education Society, founded in academic year 1983. It offers a wide range of graduate programs in the fields of Civil, Mechanical, Electrical and Computer Science Engineering along with Architecture and Post-Graduation Coursers. It is spread around 36.3 acres of land.

#### .Objective

The overall objective of the assignment is to quantify energy savings in existing system and achieve reduction in energy consumption pattern.

Hence the objectives of this energy audit are as under,

- 1. To find out the energy consumption.
- 2. To find out the energy saving opportunities.
- 3. To quantify the total energy savings.
- 4. To find out the ways to achieve energy efficiency.

#### 2.1 Scope of work

Following is the scope of work envisaged for this assignment,

#### **Data collection**

To collect the details of various electrical and mechanical system and their ratings, the available drawings and details shall be studied. Detail load list shall be prepared and checked.

#### A, B, C analysis

With the details available from load list, analysis shall be carried out depending on the present usage trends. All the power consuming equipments shall be classified in three categories depending on their ratings, condition and operating time. The area for larger potentials for savings shall be identified.

#### **Field Study**

The detail field study on site shall include the following as well as all other measures required for energy audit study,

- a. Lay out the system and study of Electrical distribution.
- b. Study of area wise power consumption.
- c. Study of instrumentation provided.
- d. Measurement of motor currents, voltages, power etc. parameters by energy analyzer and measurement of water flow, pressures etc. parameters of pumps simultaneously and other measurements as needed to characterize the system and required for calculating efficiency at various combinations.
- e. Study of air conditioner operations and system requirements.
- f. Analysis of readings obtained from field with the standard consumption.

#### 2.2 Approach and Methodology

- 1. Understanding the Scope of Work and Resource Planning.
- 2. Identification of Key Personnel for the assignment/ project.
- 3. Structured Organization Matrix.
- 4. Steps in preparing and implementing energy audit assignment.
  - a) Discussions with key facility personnel.
  - b) Site visits and conducting "walk-through audit".
  - c) Preliminary Data Collection through questionnaire before audit team's site visit.
  - d) Steps for conducting the detailed audit.
    - Plan the activities of site data collection in coordination with the facility in-charge.
    - Study the existing operations involving energy consumption.
    - Collect and collate the energy consumption data with respect to electricity consumption.
    - Conduct performance tests to assess the efficiency of the system equipment/ electricity distribution, lighting, and identify energy losses.
    - Discuss with facility operation / maintenance personnel about identified energy losses.
- 5. List proposed efficiency measures.
  - Develop a set of potential efficiency improvement proposals.
  - Baseline parameters.
  - Data presentation.
  - System mapping.
  - List of potential Energy Savings proposals with cost benefit analysis.
  - Review of current operation & maintenance practices.
- 6. Preparation of the Draft Energy Audit Report.
- 7. Preparation and submission of final Energy Audit Report after discussion with concerned persons.

### 2.3 About PPS Energy Solutions Pvt. Ltd.

M/s. PPS Energy Solutions Pvt. Ltd (PPSES) is an ambitious company, established by enterprising engineering professionals in the year 2004. The company offers services pertaining to Energy and Engineering to clients across the globe. Our team is based in Pune, a city known for its Software and Engineering talent in India. We are a rapidly growing company with a team of about 100 people which includes highly trained and experienced Techno-Managers, Analysts, and Engineers & Detailers.

We are presently working in India (Maharashtra, Madhya Pradesh, Gujarat, Andhra Pradesh, Delhi, Orissa, Chhattisgarh, Bihar, Andhra Pradesh, Telangana, Assam, Rajasthan and Jharkhand) and Abroad (Bahrain, Stanford, Laos). We provide services for,

- Energy Audit, Management and System Evaluations.
- Power Distribution System Design, Evaluations and Monitoring.
- MEP Design and Project management.
- Research and Training.
- Services for Solar Installation.

# 3. Energy Details

The energy efficiency assessment was conducted for the load connected to the mains supply used. Mainly energy is used on this facility for the following purposes:

- 1) Lighting
- 2) Ceiling fans
- 3) Office Equipment's
- 4) Lab Equipment's
- 5) Computer Systems
- 6) Air Conditioner
- 7) Water Pumping

Based on above it is clear that followings buildings have high potential for energy savings

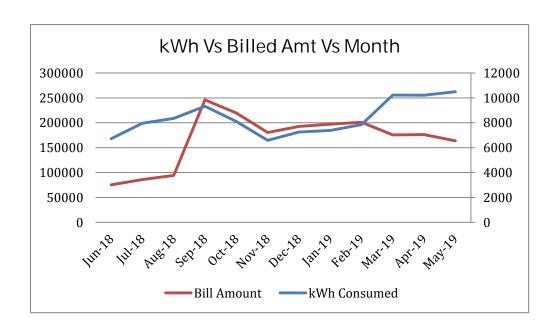
Building Details of College of Engineering and Technology, Akola

Sr. No.	Name of the Building
1	Class Rooms
2	Administration Department
3	Labs
4	Playground
5	Library
6	Departments of various streams

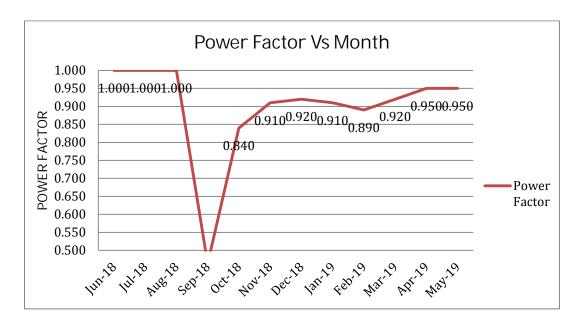
# 3.1 Analysis of Electricity Bills.

The energy consumption of last 12 months is tabulated as follows.

Sr. No.	Month	kWh Consumed	Power Factor	PF Incentives /Penal	Reco Demand (kVA)	Billed Demand	Bill Amount
1	Jan-19	7382	0.910	0.00	32	43	197112
2	Feb-19	7853	0.890	0.00	45	45	201018
3	Mar-19	10228	0.920	0.00	66	66	175708
4	Apr-19	10213	0.950	-5944.36	67	67	176391
5	May-19	10496	0.950	-5927.09	46	50	163761
6	Jun-18	6719	1.000	-5632.16	38	42	75365
7	Jul-18	7967	1.000	-6408	46	46	85770
8	Aug-18	8348	1.000	-6980.28	57	57	94216
9	Sep-18	9326	0.463	27431.76	56	56	246034
10	Oct-18	8107	0.840	3291.32	49	49	219655
11	Nov-18	6584	0.910	0.00	39	43	180431
12	Dec-18	7256	0.920	0.00	27	43	192823
		100479	0.89608333		47.3333	50.6	2008283.55
		Cost	of electricity p	er unit			19.9870973



Graph 01- kWh Vs Billed Amt Vs Month



**Graph 02- Power Factor Vs Month** 

#### **Observations:**

- 1. Electricity consumption is varying month to month.
- 2. Electricity bill is not paid time to time, pending amount is seen in almost all bills, There is incentive if you pay bill early you can avail that incentives by paying early bill.
- 3. Power factor is not maintained to unity, so penalty is imposed for not maintaining power factor from September month.
- 4. Average annual overall electricity rate is very high as power factor is not maintained

3.2 Connected Load of College of Engineering and Technology, Akola

		nound of contege	LOADS					
Sr. No	Name of FLOORE	Name of Block	Appliance	Qty	Wattag e (W)	No of workin g Hours	Total KWh Aprox Consumpti on per year	Remar ks
		MATERIAL	TUBELIGHT	17	40	5	612	
		MATERIAL TESTING LAB	FAN	10	100	5	900	
		TESTING EAD	PC	21	200	5	3780	
			PRINTER	2	100	2	72	
		TRANSPORTATI	PC	4	200	5	720	
		ON ENERGY LAB	TUBELIGHT	12	40	5	432	
			FAN	6	100	5	540	
			TUBELIGHT	7	40	5	252	
		M.E.(STRUCTUR AL ENG.)	FAN	5	100	5	450	
		AL LING.	PC	8	200	5	1440	
		TOILET	TUBELIGHT	4	40	3	86.4	
		COMPUTER CENTER	LED TUBELIGHT	18	18	4	233.28	
			FAN	10	100	5	900	
			AC	1	2000	5	1800	
			PRINTER	2	100	2	72	
	GROUND		PC	62	150	5	8370	
1	FLOOR CIVIL DEPT.		LED TUBELIGHT	14	18	8	362.88	
	2 =		FAN	11	100	8	1584	
		OFFICE	AC	1	2000	8	2880	
			XEROX	1	500	1	90	
			PRINTER	1	100	1	18	
			PC	1	200	6	216	
			AC	2	2000	6	4320	
			FAN	4	100	8	576	
		PRINCIPAL	LED PANEL LIGHT	4	9	8	51.84	
		CABIN	PC	1	200	8	288	
			PRINTER	1	100	1	18	
			LED TUBELIGHT	6	18	8	155.52	
		CONFEDENCE	LED PANEL LIGHT	8	9	2	25.92	
		CONFERENCE HALL	LED PANEL LIGHT	4	3	2	4.32	
			AC	2	2000	2	1440	

		PROJECTOR	1	150	1	27	
		FAN	2	100	2	72	
		LED					
		TUBELIGHT	6	18	3	58.32	
	ACADEMIC	FAN	4	100	3	216	
	SECTION	PRINTER	3	100	1	54	
		PC	7	200	3	756	
	GIRL COMMON	FAN	4	100	5	360	
	ROOM	LED TUBELIGHT	4	18	5	64.8	
		TUBELIGHT	2	40	5	72	
	SPORT DEPT.	FAN	1	100	5	90	
		PC	1	200	3	108	
		TUBELIGHT	4	40	8	230.4	
	A DA ALCCIONI	FAN	3	100	8	432	
	ADMISSION CELL	PC	3	200	8	864	
	CLLL	COOLER	2	450	8	1296	
		PRINTER	2	100	2	72	
		COOLER	1	450	5	405	
	TRANSING AND	TUBELIGHT	7	40	5	252	
	TRANNING AND PLACEMENT	FAN	5	100	5	450	
		PC	4	200	5	720	
		PRINTER	2	100	1	36	
		TUBELIGHT	5	40	5	180	
	FINANCE	PC	5	200	5	900	
	SECTION	COOLER	1	450	5	405	
		PRINTER	3	100	1	54	
	MAINTENANCE	TUBELIGHT	2	40	5	72	
	SECTION	FAN	1	100	5	90	
	DEPT.OF STORE	TUBELIGHT	2	40	3	43.2	
	DLI 1.01 STORE	FAN	1	100	3	54	
		LED TUBELIGHT	24	18	6	466.56	
	CENTRAL	FAN	16	100	6	1728	
	LIBRARY	PC	5	200	6	1080	
		PRINTER	1	100	2	36	
	DEADING HALL	TUBELIGHT	15	40	5	540	
	READING HALL	FAN	10	100	5	900	
	READING	TUBELIGHT	5	40	5	180	
	SECTION	FAN	4	100	5	360	
	DIGITAL LIBRARY	LED TUBELIGHT	11	18	5	178.2	

	1					_	222	
			FAN	10	100	5	900	
			PC	11	200	5	1980	
			CFL	36	12	5	388.8	
		CTLD/DCD LAD	FAN	13	100	5	1170	
		STLD/DSP LAB LANGUAGE LAB	PC	37	200	5	6660	
			PRINTER	1	100	2	36	
			Exhaust FAN	4	80	4	230.4	
		CORRIDOR	TUBELIGHT	15	40	8	864	
			CFL	20	12	8	345.6	
		WATER COOLER	WATER COOLER	2	1000	6	2160	
		CONFERENCE	TUBELIGHT	13	40	3	280.8	
		HALL	FAN	8	100	3	432	
		ALL 61 466	TUBELIGHT	5	40	8	288	
		ALL CLASS ROOM = 5	PROJECTOR	1	150	8	216	
			FAN	5	100	8	720	
			TUBELIGHT	20	40	5	720	
		CABIN AND LAB	FAN	16	100	5	1440	
			AC	1	2000	5	1800	
			COOLER	1	450	5	405	
			PRINTER	1	100	1	18	
		MECHANICAL LAB	TUBELIGHT	16	40	6	691.2	
			FAN	16	100	6	1728	
			PC	2	200	6	432	
			FAN	8	100	6	864	
		PG RESEARCH LAB POLY	TUBELIGHT	18	40	6	777.6	
		LADIOLI	PC	2	200	6	432	
	1ST FLOOR	CHEMICAL	TUBELIGHT	19	40	6	820.8	
2	MECHANICA L DEPT.	DEPT. CORRIDOR	WATER COOLER	1	1000	6	1080	
			TUBELIGHT	29	40	6	1252.8	
			FAN	19	100	6	2052	
		CHEMICAL LAB	PC	32	150	6	5184	
			AC	1	2000	6	2160	
			PRINTER	1	100	1	18	
			TUBELIGHT	5	40	8	288	
		CLASS ROOM=2	FAN	6	100	8	864	
			PROJECTOR	1	150	8	216	
			TUBELIGHT	5	40	8	288	
		CLASS ROOM=5	PROJECTOR	1	150	8	216	
l l								

			TUBELIGHT	2	40	5	72	
		MATH DEPT.	FAN	2	100	5	180	
			PC	2	200	5	360	
			TUBELIGHT	13	40	5	468	
			FAN	11	100	6	1188	
		ELECTRICAL LAB	COOLER	1	450	6	486	
			PC	3	200	6	648	
			PRINTER	1	100	1	18	
		DRAWING HALL	TUBELIGHT	9	40	5	324	
		1	FAN	7	100	5	630	
		DRAWING HALL	TUBELIGHT	6	40	5	216	
		2	FAN	7	100	5	630	
		ENERGY	FAN	7	100	6	756	
		CONSERVATION	TUBELIGHT	13	40	6	561.6	
		LAB	PC	1	200	6	216	
		STAFF BOOM	TUBELIGHT	4	40	5	144	
		STAFF ROOM	FAN	2	100	5	180	
		TEXTILE	TUBELIGHT	18	40	5	648	
			FAN	14	100	5	1260	
	2nd FLOOR		PC	7	200	5	1260	
3	ELECTRICAL DEPT.		AC	1	2000	5	1800	
	DLF1.		COOLER	1	450	5	405	
		PHYSICS LAB	TUBELIGHT	13	40	6	561.6	
			FAN	10	100	6	1080	
			COOLER	1	450	6	486	
			PC	1	200	6	216	
			TUBELIGHT	15	40	6	648	
		CHEMICTRY LAD	FAN	10	100	6	1080	
		CHEMISTRY LAB	PC	6	200	6	1296	
			COOLER	2	450	6	972	
			FAN	33	100	6	3564	
		AUDITORIUM HALL	PC	1	200	6	216	
		TIALL	TUBELIGHT	34	40	6	1468.8	
			TUBELIGHT	11	40	6	475.2	
		CORRIDOR	WATER COOLER	1	1000	6	1080	
			LED TUBELIGHT	4	18	6	77.76	
		ALL CLASS	TUBELIGHT	5	40	8	288	
		ALL CLASS	FAN	5	100	8	720	
		ROOM = 10	PROJECTOR	1	150	8	216	

			150					1
			LED TUBELIGHT	28	18	6	544.32	
		ADMINISTRATIV	FAN	22	100	6	2376	
		E HALL AND STAFF ROOM	PC	4	200	6	864	
		STAFF ROOM	PRINTER	1	100	2	36	
			LED TV	1	200	3	108	
	ADGUITEGTU		FAN	25	100	6	2700	
4	ARCHITECTU RE BUILDING	ADMINISTRATIV	TUBELIGHT	30	40	6	1296	
	ILL DOILDING	E HALL AND	PC	36	200	6	7776	
		STAFF ROOM, LIBRARY	WATER COOLER	1	1000	6	1080	
			PRINTER	1	100	1	18	
		STUDIO AND	FAN	26	100	6	2808	
		AUDITORIUM	LED FOCUS	2	150	6	324	
		HALL	TUBELIGHT	34	40	6	1468.8	
		OU CLASS	FAN	10	100	8	1440	
			TUBELIGHT	17	40	8	979.2	
			PROJECTOR	1	150	8	216	
			FAN	14	100	8	2016	
			TUBELIGHT	15	40	8	864	
	COMPUTER		WATER COOLER	1	1000	8	1440	
5	BUILDING		PROJECTOR	1	150	8	216	
		CLASS ROOM AND LAB SECOND FLOOR	TUBELIGHT	20	40	8	1152	
			FAN	13	100	8	1872	
			PC	102	150	8	22032	
		CLASS ROOM	TUBELIGHT	10	40	8	576	
		AND LAB STAFF ROOM THIRD	FAN	12	100	8	1728	
		FLOOR	PC	33	200	8	9504	
			TUBELIGHT	12	40	6	518.4	
		CHEMICAL	FAN	10	100	6	1080	
		SHOP	MACHINE	8	250	6	2160	
			PC	2	200	6	432	
			FAN	10	100	6	1080	
6	WORKSHOP	POLY WORK	TUBELIGHT	8	40	6	345.6	
6	BUILDING	SHOP	PC	1	200	6	216	
			MACHINE	15	150	4	1620	
		FLUID	FAN	9	100	6	972	
		MECHANICAL	TUBELIGHT	7	40	6	302.4	
	LAB	MACHINE	3	200	4	432		
		SMITHY FITTING	FAN	8	100	6	864	

		WELDING	TUBELIGHT	6	40	6	259.2	
		SECTION	MACHINE	7	200	5	1260	
			FAN	12	100	5	1080	
		MACHINE SHOP	TUBELIGHT	13	40	5	468	
			MACHINE	28	200	4	4032	
		PASSAGE GYM	TUBELIGHT	21	40	5	756	
		AND CONTROL ROOM	FAN	10	100	5	900	
		GUEST HOUSE	FAN	6	100	8	864	
			TUBELIGHT	1	40	8	57.6	
			COOLER	1	450	8	648	
			AC	1	2000	8	2880	
	GUEST		LED PANEL LIGHT	21	3	8	90.72	
7	HOUSE		FAN	16	100	8	2304	
	BUILDING	CANTEEN	TUBELIGHT	14	40	8	806.4	
		CANTLLIN	WATER COOLER	1	1000	8	1440	
		OUTDOOR AREA	STREET LIGHT	25	30	8	1080	
			Halogen	4	400	8	2304	

# 3.3 Total Quantity of Fixture in College of Engineering and Technology, Akola

Following are the College of Engineering and Technology, Akola fixture list,

Floor	Load	Wattage	Quantity
	TFL	40	578
	FAN	100	514
	Halogen	400	4
	PC	180	405
	Split AC	2000	10
	Printer	100	23
	Xerox	500	1
	CFL	12	56
All	LED Panel Light	3	25
Floors	LED Panel Light	9	12
	Projector	150	4
	Cooler	450	11
	Exhaust Fan	80	4
	LED Focus	150	2
	LED Tube Light	18	115
	Machine	200	61
	Street Lights LED	30	25
	Water Cooler	1000	1

# 3.4 Lux Level Measurement

	Lux Level													
Sr No	Name of Building or road	Lamp Type	No of Lights	Wattage	P1	P2	Р3	P4	P5	P6	P7	P8	P9	Avg
1	ENERGY CONSERVATION LAB	40W Tubelight	13	520	300	280	215	310	243	228	346	238	219	264
2	Ground Floor CORRIDOR	40W Tubelight	15	600	470	420	463	530	390	609	680	560	600	525
3	Ground Floor TOILET	40W Tubelight	4	160	151	141	143	132	102	99	103	132	128	126
4	Electrical Dept. Drawing Hall 1	40W Tubelight	9	360	215	310	243	228	174	138	119	286	150	207
5	Electrical Lab	40W Tubelight	13	520	390	310	364	378	406	329	438	301	456	375
6	Chemistry Lab	40W Tubelight	15	600	510	398	390	542	528	624	632	573	589	532
7	Workshop Building Chemical Shop	40W Tubelight	12	480	170	180	350	185	225	175	250	350	195	231
8	Workshop Building MACHINE SHOP	40W Tubelight	13	520	364	385	256	379	294	304	372	327	289	330
9	Electrical Dept. Staff Room	40W Tubelight	4	160	132	83	176	183	122	104	99	167	128	133
10	CANTEEN	40W Tubelight	14	560	390	285	321	279	367	423	453	363	502	376

# 4. Energy Conservation Measures

ECM 1: Replacement of Old Fan with Energy Efficient Super Fan

			Estimated	d saving	Estimated	
ECM No.	1mprovement		Electricity	Carbon credit	Savings Rs. In	Estimated Payback Years
	measures	Lakh	kWh	(Tons of CO <sub>2</sub> )	Lacs	rears
1	Replacement of existing fans (100 Watt) with energy efficient fans	15.42	36705	29	7.33	2.1

## **Observation:**

All fans are in old condition and with older technology. During survey it is observed that facility has avg. 72 watt fans.

## **Recommendations:**

To replace non star rated fans with super energy efficient super fan

## **Energy Saving Calculations:**

Energy Saving Calculation						
Particulars	Units	Values				
Power consumption of Fans	kW	0.1				
Power consumption of suitable energy efficient fans	kW	0.028				
Average power saving after replacement	kW	0.072				
Total no. of fans to be replaced	Nos.	514				
Average working hour per day	hrs	5.5				
No. of working days in a year	Days	180				
Cost Benefit Calcul	ation					
Annual Energy Saving potential	kWh	36705				
Electricity tariff	Rs/unit	19.98				
Annual Cost Saving	Rs.	733356.60				
Total investment cost	Rs.	1542000.00				
Simple Payback Period	Years	2.1				

**Note-** Electricity tariff rate is based on Total Annual Bill in Rs./Billed annual units (Kwh), Calculations are performed based on 180 working days and 7.3 average working hours per day

ECM 2: Replacement of conventional lights (Halogen and CFL) of 500W with suitable LEDs

			Estima	ated saving		
ECM	Energy efficiency	Investment	Electricity	Carbon credit	Estimated Savings	Estimated
No.	improvement measures	Rs. In Lakh	kWh	(Tons of CO <sub>2</sub> )	Rs. In Lacs	Payback Years
2	Replacement of conventional lights with more efficient lights	3.66	13026	10	5.44	0.7

#### **Observation:**

TFL, Halogen and CFL is now an older technology. During survey it is observed that facility has all such fixtures.

## **Recommendations:**

To replace these TFL, halogens and CFL with LED lights to serve the purpose.

Energy Saving Calculation						
Particulars	Units	TFL	CFL	HALOGEN		
Power consumption of lamps	kW	0.04	0.012	0.4		
Power consumption of suitable LED	kW	0.018	0.008	0.1		
Average power saving after replacement with LED Street light	kW	0.022	0.004	0.3		
Total no. of fixtures to be replaced with suitable LED fittings	Nos.	578	50	4		
Average working hour per day	hrs	5.51	5.51	1		
No. of working days in a year	Days	180	180	180		
	Cost Benefit	Calculation				
Annual Energy Saving potential	kWh	12612	198	216		
Electricity tariff	Rs/unit	19.98	19.98	19.98		
Annual Cost Saving	Rs.	251982.34	3963.23	4315.68		
Total investment cost	Rs.	507484.00	24500.00	12000.00		
Simple Payback Period	Years	2.0	6.2	2.8		

**Note-** Electricity tariff rate is based on Total Annual Bill in Rs. / Billed annual units (Kwh), Calculations are performed based on 180 working days and 1average working hours per day halogen, 5.51 for CFL and TFL. Reference rates are from govt. CSR item codes for TFL replacement with 18W LED Tube is 2-1-23, CFL replacement with 8W LED bulb is 2-1-19.

ECM 3: Optimize the AC temperature setting

		Estimat	ed saving		
improvement	Investment Rs. In Lakh	Electricity	Carbon credit	Savings	Estimated Payback
measures		kWh	$kWh$ (Tons of $CO_2$ )		Years
Optimize the AC temperature setting to 24°C	0.00	4018	3	0.47	Instant
	Optimize the AC temperature setting	improvement measures Rs. In Lakh  Optimize the AC temperature setting 0.00	Energy efficiency improvement Rs. In Lakh  Optimize the AC temperature setting  Investment Rs. In Lakh  Electricity  kWh  4018	improvement measures  Rs. In Lakh  Electricity  Carbon credit  kWh  Optimize the AC temperature setting  0.00  4018  3	

Energy Saving Calculation						
Particulars	Units	Values				
Power consumption of Split AC	kW	2.00				
For every 1°C reduction in temperature, power consumption increases by 2%, so considering 19°C temp as current temp we have scope of 5°C of improvement in temp	%	20				
Power consumption after 24°C maintenance	kW	1.60				
Average power saving after temperature restriction	kW	0.40				
Total no. of AC's to be monitored	Nos	10				
Average working hour per day	hrs	5.58				
No. of working days in a year	Days	180				
Cost Benefit Calcu	lation					
Annual Energy Saving potential	kWh	4018				
Electricity tariff	Rs/unit	11.72				
Annual Cost Saving	Rs. Lakh	47086.27				
Total investment cost	Rs. Lakh	0.00				
Simple Payback Period	Years	0.0				

 $\label{eq:Note-bound} \textbf{Note-} \ Electricity \ tariff \ rate \ is \ based \ on \ Total \ Annual \ Bill \ in \ Rs. \ / \ Billed \ annual \ units \ (Kwh), \ Calculations \ are \ performed \ based \ on \ 180 \ working \ days \ and \ 5.58 \ average \ working \ hours \ per \ day$ 

## **Recommendations:**

Having the optimum / minimum driving force (temperature difference) can help to achieve highest possible suction pressure at the compressor, thereby leading to less energy requirement. This requires proper sizing of heat transfer areas of process heat exchangers and evaporators as well as rationalizing the temperature requirement to highest possible value. A 1°C raise in evaporator temperature can help to save almost 3 % on power consumption. The TR capacity of the same machine will also increase with the evaporator temperature, as given in Table.

Effect of variation in Evaporator Temperature on Compressor Power Consumption					
Evaporator	Refrigeration	Specific Power	Increase in kW/ton		
temperature(°C)	Capacity* (tons)	Consumption	(%)		
5.0	67.58	0.81	-		
0.0	56.07	0.94	16.0		
-5.0	45.98	1.08	33.0		
-10.0	37.20	1.25	54.0		
-20.0	23.12	1.67	106.0		

Condenser temperature 40°C, Hence it is recommended to change the AC temperature setting to 25 °C.

ECM 4: Power Factor correction

			Estima	ted saving	Estimated		
ECM No.	Energy efficiency improvement measures	Investment Rs. In Lakh	Electricity	Carbon credit	Savings Rs. In	Estimated Payback Years	
		Lanii	kWh	(Tons of CO <sub>2</sub> )	Lacs	1 cars	
4	Power Factor correction	1.50	15072	12	3.01	0.5	

## **Observation:**

The average pf of the building for the year is found to be .89 which is far less than unity.

## **Recommendations:**

Installation of automatic power factor controller with required capacitors is recommended.

Energy Saving Calculation						
Particulars	Units	Values				
Power consumption of total building	kW	94504.00				
For every unit loss of Power Factor, power losses increases by 1.5%, so considering pf=0.89 as current we have scope of improvement 0f 6 units of pf	%	14175.6				
Power consumption after PF correction	kW	80328.40				
Average power saving after temperature restriction	kW	14175.60				
No. of working days in a year	Days	180				
Cost Benefit Calcula	tion					
Annual Energy Saving potential	kWh	14176				
Electricity tariff	Rs/unit	11.72				
Annual Cost Saving including incentives	Rs. Lakh	166138.03				
Total investment cost	Rs. Lakh	120000.00				
Simple Payback Period	Years	0.7				

Note- Electricity tariff rate is based on Total Annual Bill in Rs. / Billed annual units (Kwh). Changes in the Power Factor penalty/incentives are due to revised tariff by MERC effective since Sept18

#### **Other Recommendations:**

- A. Regular cleaning and maintenance of equipment's is important to reduce energy losses.
- B. Use less papers and minimization of paper work is also strongly recommended to avoid loss of paper.
- C. Regular plumbing service of all the water taps in complete building will reduce the wastage of water due to leakages which will reduce pumping consumption
- D. Cleaning of ceiling fan and exhaust fan blades will reduce the drag on the fan and in turn will reduce energy loss.
- E. Lights also need to be cleaned to increase its efficiency.
- F. Awareness amongst students and staff is very essential step to reduce wastage of electricity
- G. Energy conservation awareness programs can be conducted once a year. Increasing energy awareness of employees and students motivates them to work as a team can lead to reductions in energy consumption and save the money.
- H. Use of ceiling fans with split AC's is also recommended to lower the cooling load.
- I. Inverter based AC's or Star rated AC's are expected to be installed for newer purchases.
- J. Star rated water pumps should be chosen for the next purchase.
- K. Tree plantations will reduce the cooling load and improve ventilation so tree plantation is also recommended in the premises.

# 5. List of Instruments

## Power analyzer

Fluke 434 power analyzer was used to meter the mains supply voltage and current inputs



Picture 1 Fluke Power analyzer

Specification of the 434 Fluke power analyzer:

Electrical			
Single Phase	YES		
Three Phase	YES		
USER INTERFACE			
LCD-Type	Graphic LCD		
LCD-Dimension	127 x 88 mm		
Traditional energy analysis	V, I, P, Q, S, F, PF, cos , peak, minimum,		
	maximum, demand etc.		
Voltage	1V to 1000 V phase to neutral		
Current	Up to 6000 A		
Frequency	42.50 to 57.50 Hz		
Precision Voltage, Current, Power	±0.1 %		

## Lux meter

Indi 6171 Lux meter was used to measure the lux levels in the ground floor as well as the first floor. The lux levels at the workplaces were found to be adequate.



Picture 2 Luxmeter

# **Digital Clamp Meter**



Picture 3 Mastech M266 clamp meter

Mastech M266C Digital AC Clamp Meter is used to measure the instantaneous current. The temporary measurements were recorded for the Main feeder, Lightings panel, ducted air conditioners. Following are the specification for this clamp meter:

Specification	Range	Accuracy
DC Voltage	200mV	-1.005
	2V/20V/200V	-3.005
	1000V	-3.008
AC Voltage	200V	-5.01
	750V	-5.012
AC Current	20A	-5.04
	200A	-5.025
	1000A	-10.03
Resistance	200	-5.01
	2K /20K /200K /2M	-8.01
Temperature	0°C~400°C(32°F~752°F)	-3.01

# 7.1.3 Quality audits on environment and energy are regularly undertaken by the institution :

Quality Auditing is a management tool comprising systematic, documented, periodic and objective evaluation of how well environmental organization, management and equipment are performing, with the aim of helping safeguard the environment by:

- i. Facilitating management control of environmental practices.
- ii. Assessing compliance with various policies which would include meeting regulatory requirements.
- iii. Sensitizing students about the growing environmental issues.

There are various Audits carried out at the institute which stimulated the environmental sustainability and evaluation.

## 1. Green Audit 2. Energy Audit

The Green Audit of an institution is of a paramount importance these days for self assessment of the institute, which reflects the role of the institute in mitigating the negative impacts of carbon emission. The institute has been putting efforts to reduce the emissions from electricity consumption by replacing conventional lights to LED. Star rated equipment's and instruments and by installing solar panel for electricity generation. The purpose of the green audit is to identify, quantify, describe and prioritize framework of Environment Sustainability in compliance with the applicable regulations, policies and standards of intergovernmental panel on Climate Change (IPCC).

Energy Assessment and Audit This indicator addresses energy consumption, energy sources, energy monitoring, lighting and appliance. Use of Energy is clearly an important aspect of campus sustainability and thus requires no reason for its inclusion in the assessment.  $\neg$  The methodology adopted focuses on understanding the existing energy consumption by various electric appliances in the college.  $\neg$  A walk through survey was carries out to understand the nature of the installed energy devices (fans, tube lights, AC, etc.)  $\neg$  A total count of all the energy consuming devices/equipment was done.

Our Institutes take initiatives for the environmental promotional activities and spreading awareness and importance of Green Energy. As a part of green energy awareness program our institute welcomes Energy Swaraj Yatra and interact with them and understand the concept of Solar Energy.

# CRITERIA-7 INSTITUTIONAL VALUES AND BEST PRACTICES / 7.1.3









## CRITERIA-7 INSTITUTIONAL VALUES AND BEST PRACTICES / 7.1.3

Various environmental protection activities like tree plantation, No vehicle day, cleanliness drive, "Swatch Bharat Abhiyan" are carried out at our institute:





# CRITERIA-7 INSTITUTIONAL VALUES AND BEST PRACTICES / 7.1.3







